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Shear resistance of hollowcore slabs



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INTERNATIONAL PRESTRESSED
HOLLOWCORE ASSOCIATION

in cooperation with



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Introduction

- **As long as pre-stressed hollow core slabs exists as long as there are questions about their shear resistance**

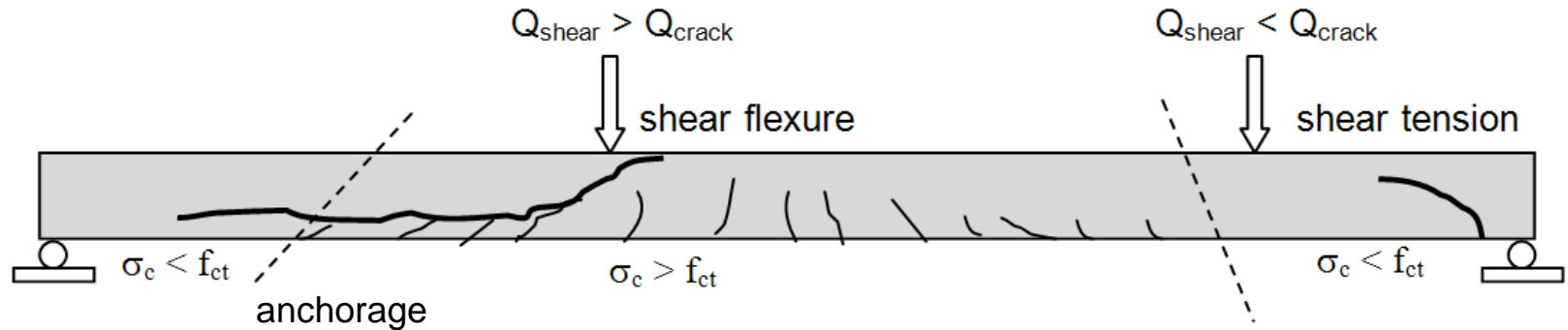
The shear tension capacity of a slab element is well known now.

But what about...

- Shear flexure capacity?
- Influence of structural topping?
- Influence of filled cores?
- Interaction shear and bending?

Introduction

- Shear failure modes in cracked and uncracked regions

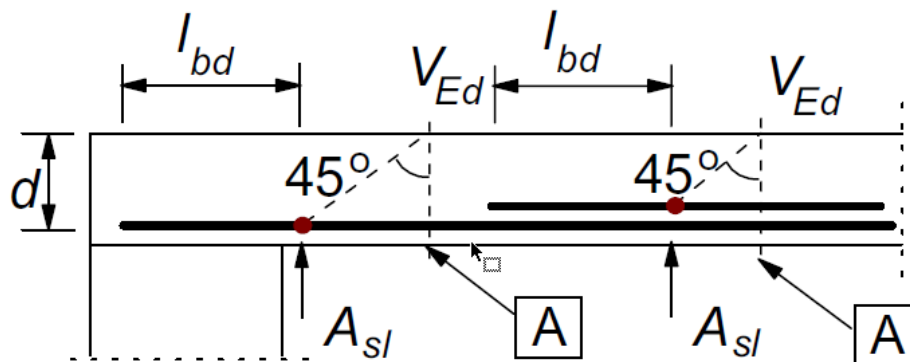


- Shear flexural resistance:

$$V_{Rd,c} = [C_{Rd,c} k (100 \rho_l f_{ck})^{1/3} + k_1 \sigma_{cp}] b_w d$$

with a minimum of

$$V_{Rd,c} = (v_{min} + k_1 \sigma_{cp}) b_w d$$



- **Shear tension resistance:**

$$V_{Rd,c} = \frac{I \cdot b_w}{S} \sqrt{(f_{ctd})^2 + \alpha_1 \sigma_{cp} f_{ctd}}$$

In regions uncracked in bending (where the flexural tensile stress is smaller than $f_{ctk,0,05}/\gamma_c$) the shear resistance should be limited by the tensile strength of the concrete.

For cross-sections where the width varies over the height, the maximum principal stress may occur on an axis other than the centroidal axis. In such a case the minimum value of the shear resistance should be found by calculating $V_{Rd,c}$ at various axes in the cross-section.

- Shear tension resistance extended formula in EN 1168

$$V_{Rdc} = \frac{Ib_w(y)}{S_c(y)} \left(\sqrt{(f_{ctd})^2 + \sigma_{cp}(y)f_{ctd}} - \tau_{cp}(y) \right)$$

where

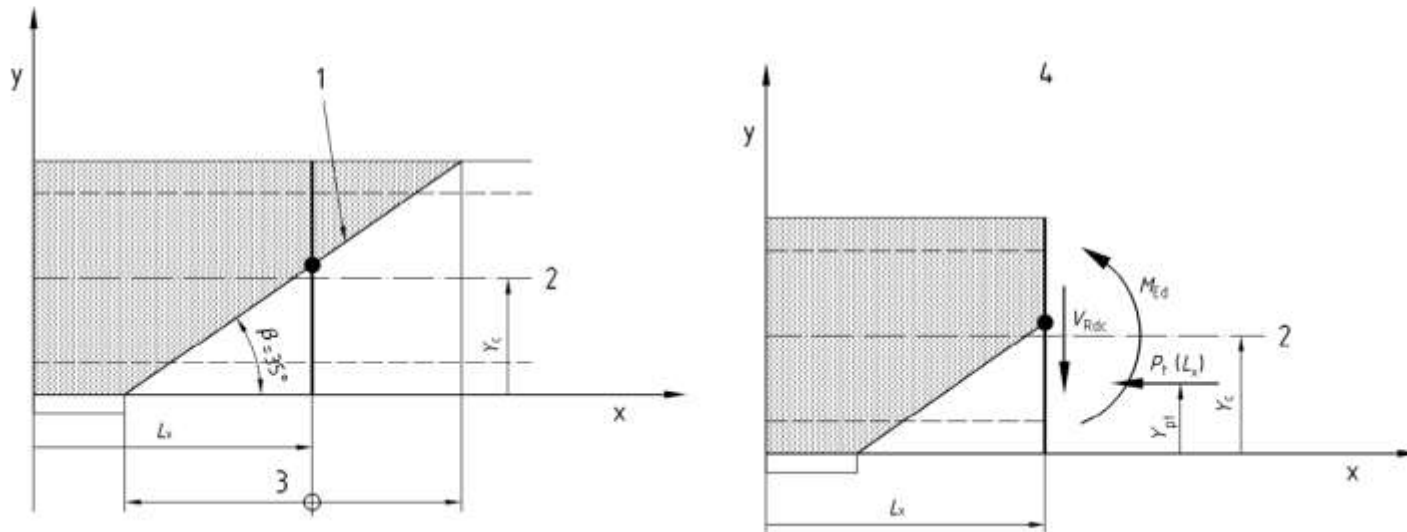
$$\sigma_{cp}(y) = \sum_{i=1}^n \left\{ \left[\frac{1}{A} + \frac{(Y_c - y)(Y_c - Y_{p_i})}{I} \right] \times P_i(l_x) \right\} - \frac{M_{Ed}}{I} \times (Y_c - y) \quad (\text{positive if compressive})$$

$$\tau_{cp}(y) = \frac{1}{b_w(y)} \times \sum_{i=1}^n \left\{ \left[\frac{A_c(y)}{A} - \frac{S_c(y) \times (Y_c - Y_{p_i})}{I} + Cp_i(y) \right] \times \frac{dP_i(l_x)}{dx} \right\}$$

EC2 Design

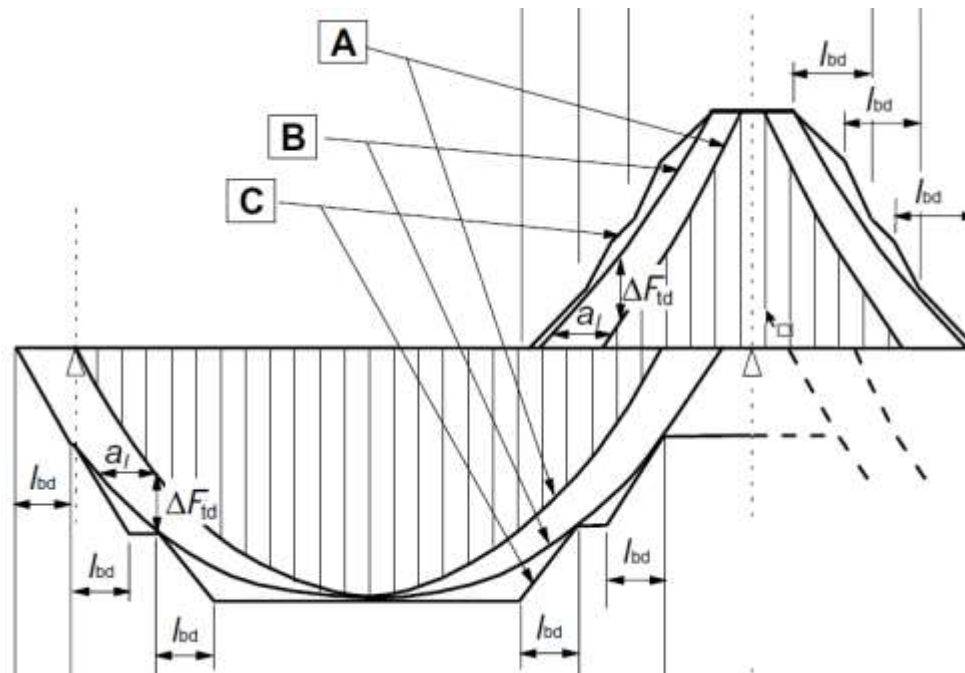
■ Shear tension resistance extended formula in EN 1168

This equation shall be applied with reference to the critical points of a straight line of failure rising from the edge of the support with an angle $\beta = 35^\circ$ with respect to the horizontal axis. The critical point is the point on the quoted line where the result of the expression of $V_{Rd,c}$ is the lowest.



■ Anchorage

For members with shear reinforcement the additional tensile force, ΔF_{td} , should be calculated according to 6.2.3 (7). For members without shear reinforcement ΔF_{td} may be estimated by shifting the moment curve a distance $a_l = d$ according to 6.2.2 (5). This "shift rule" may also be used as an alternative for members with shear reinforcement.



■ Anchorage

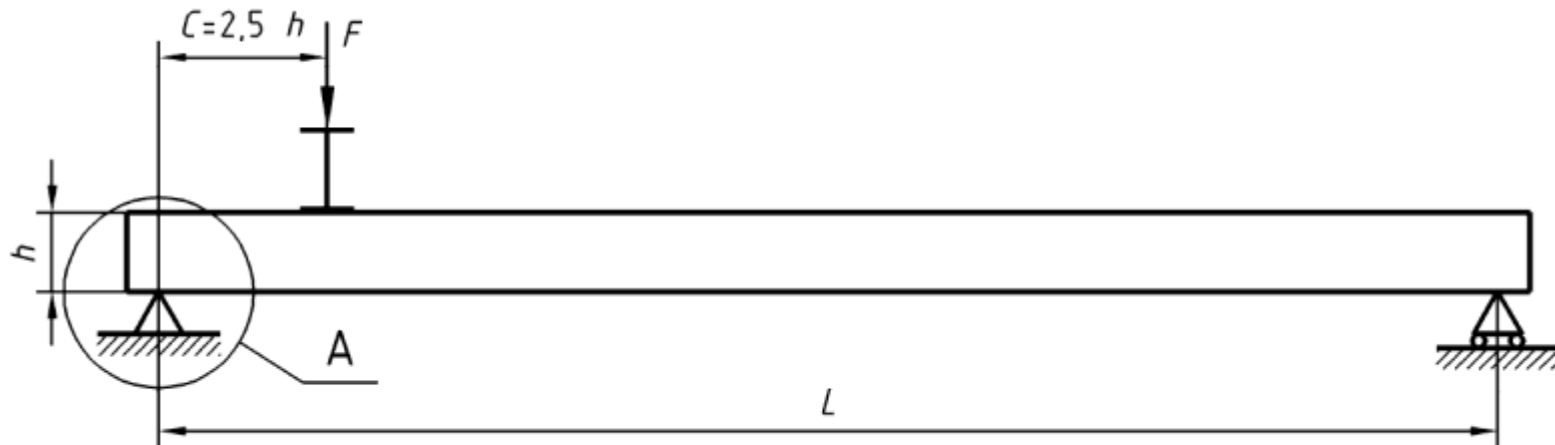
Anchorage of tensile force for the ultimate limit state

The anchorage of tendons should be checked in sections where the concrete tensile stress exceeds $f_{ctk,0,05}$. The tendon force should be calculated for a cracked section, including the effect of shear according to 6.2.3 (6); see also 9.2.1.3.

Where the concrete tensile stress is less than $f_{ctk,0,05}$, no anchorage check is necessary.

Full scale test

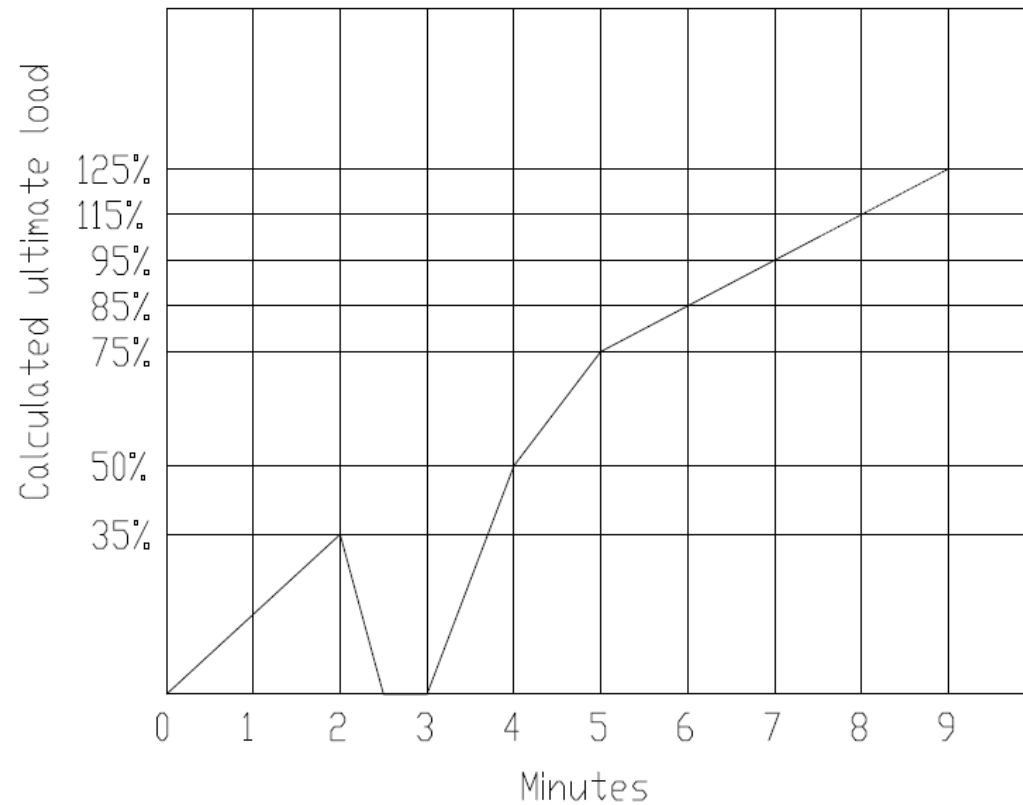
- EN 1168 Annex J Test Setup



General test setup for testing shear and anchorage strength

Full scale test

- EN 1168 Annex J – Loading sequence



Full scale test

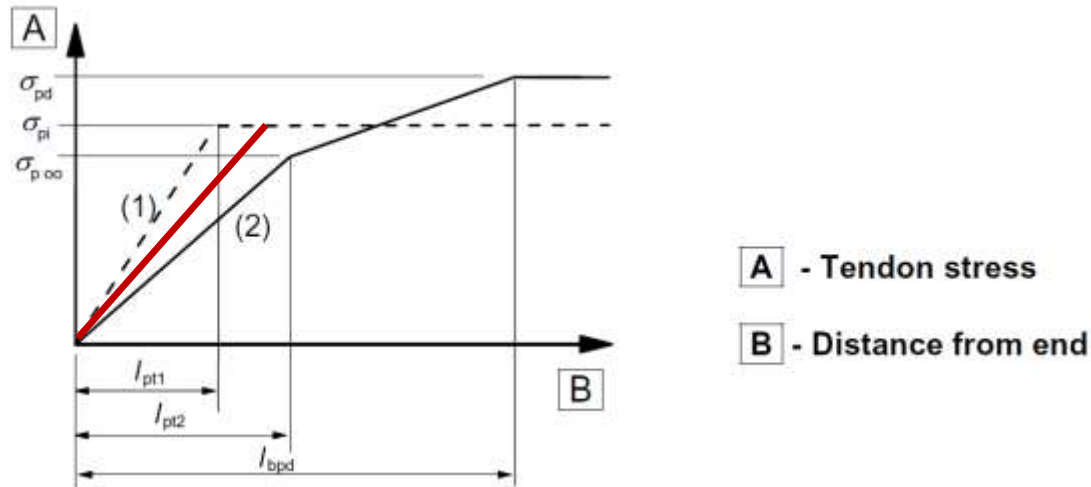
■ Calculating the expected failure load

- Mean material strength
- Design principles based on this mean material strength

e.g.:

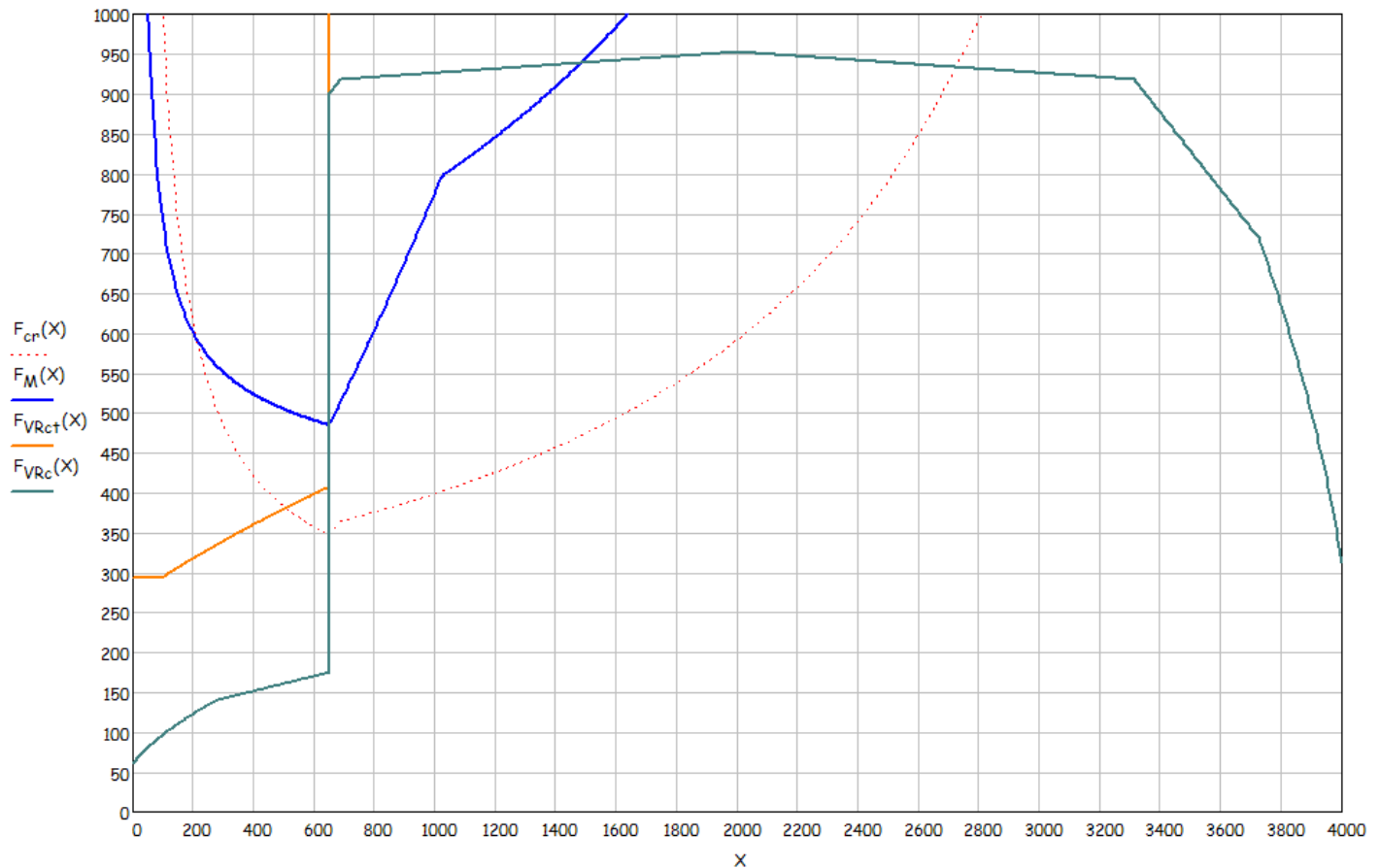
The bond strength based on mean tensile strength (anchorage)

Transfer of pre-stress based on mean transmission length



Full scale test

- Interaction graph



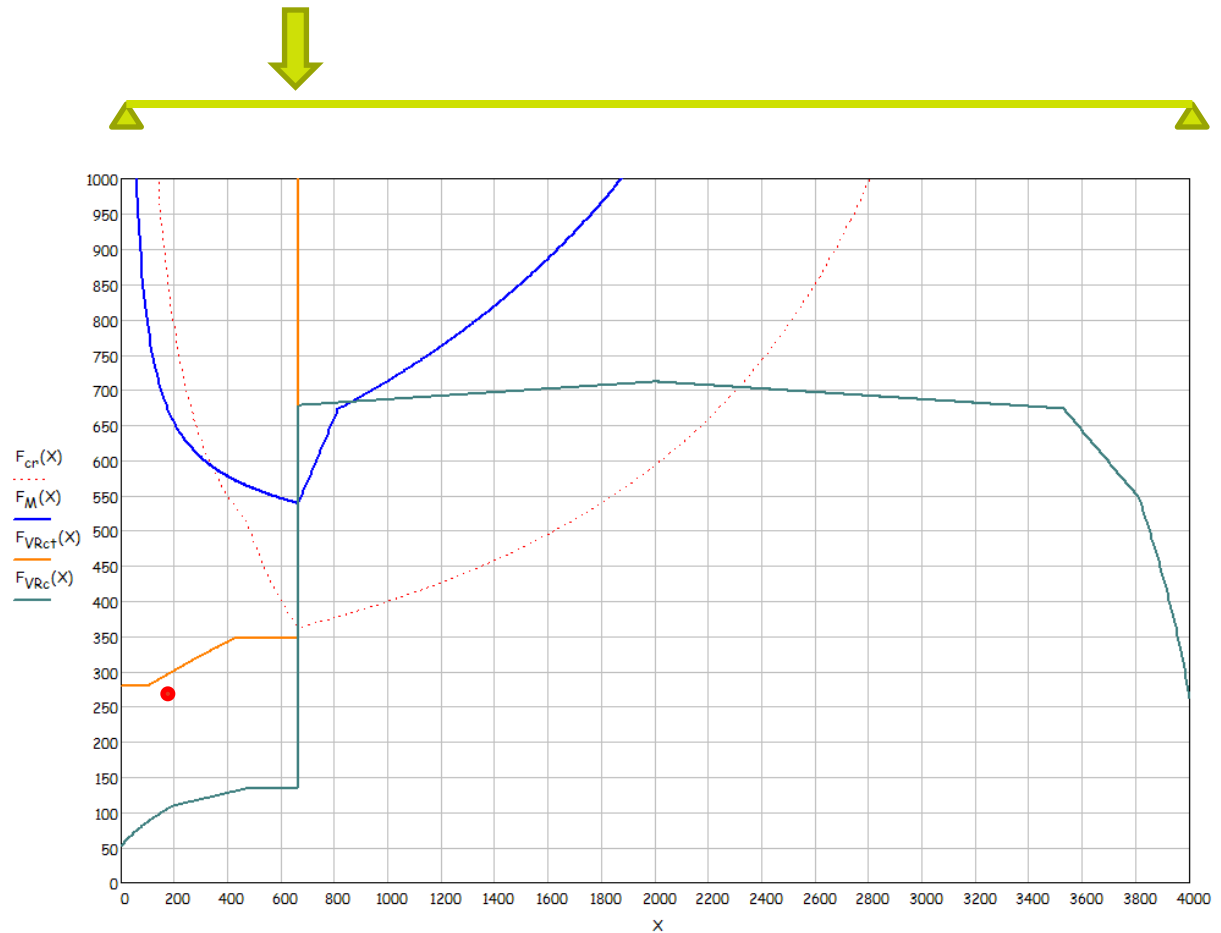
Shear tension resistance



VX265 10 Ø12,5

$F_{exp} = 267 \text{ kN}$

$F_{calc} = 290 \text{ kN}$



Shear flexure resistance

$$V_{Rd,c} = [C_{Rd,c} k (100 \rho_l f_{ck})^{1/3} + k_1 \sigma_{cp}] b_w d$$

$C_{Rd,c} = 0,18$
no material factor

$f_{ck} = f_{cm}$

Reinforcement ratio:

$$\rho_l(x) := \min \left(\frac{A_{sl}(x)}{b_w(x) \cdot d}, 0,020 \right)$$

Effective depth of total
cross section
(structural topping included)

Equivalent tensile reinforcement:

$$A_{sl}(x) := \frac{F_{\text{anchorage}}(x)}{500}$$

Shear flexure resistance



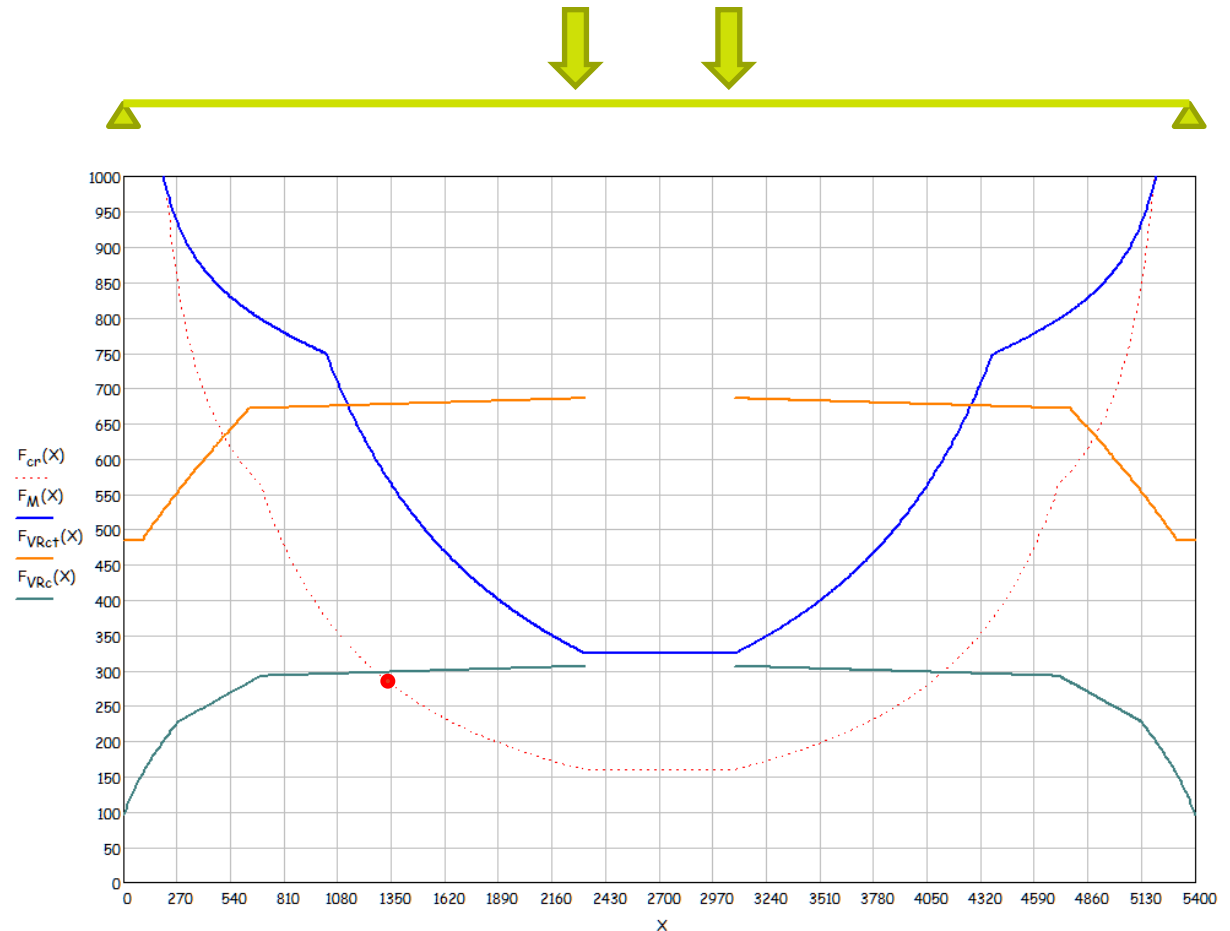
$$V_{Rd,c} = [C_{Rd,c} k (100 \rho_l f_{ck})^{1/3} + k_1 \sigma_{cp}] b_w d$$



A260 12 Ø12,5
no topping

$F_{exp} = 284 \text{ kN}$

$F_{calc} = 300 \text{ kN}$



Shear flexure resistance



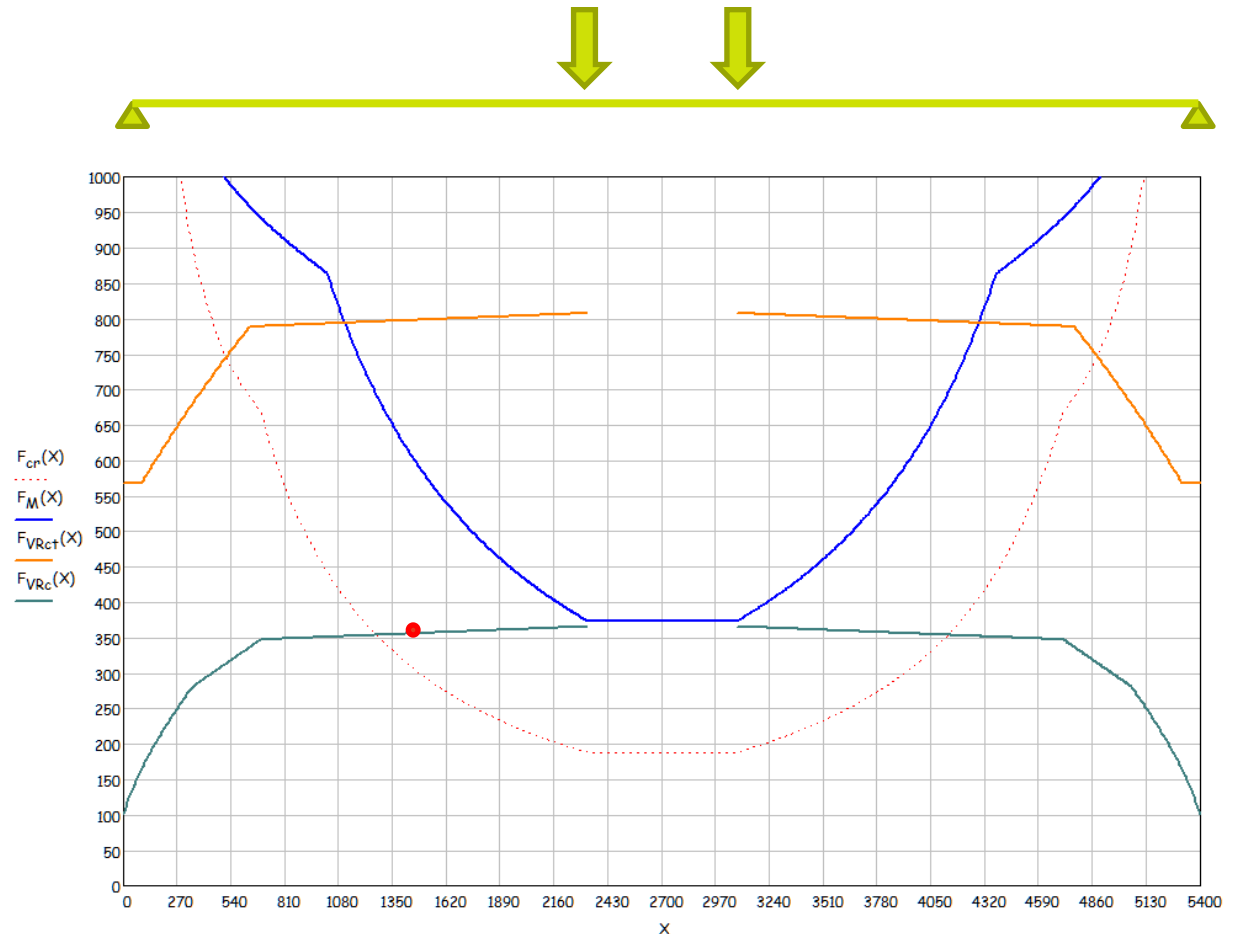
$$V_{Rd,c} = [C_{Rd,c} k (100 \rho_l f_{ck})^{1/3} + k_1 \sigma_{cp}] b_w d$$



A260 12 Ø12,5
50 mm topping

$F_{exp} = 353 \text{ kN}$

$F_{calc} = 351 \text{ kN}$



Shear flexure resistance



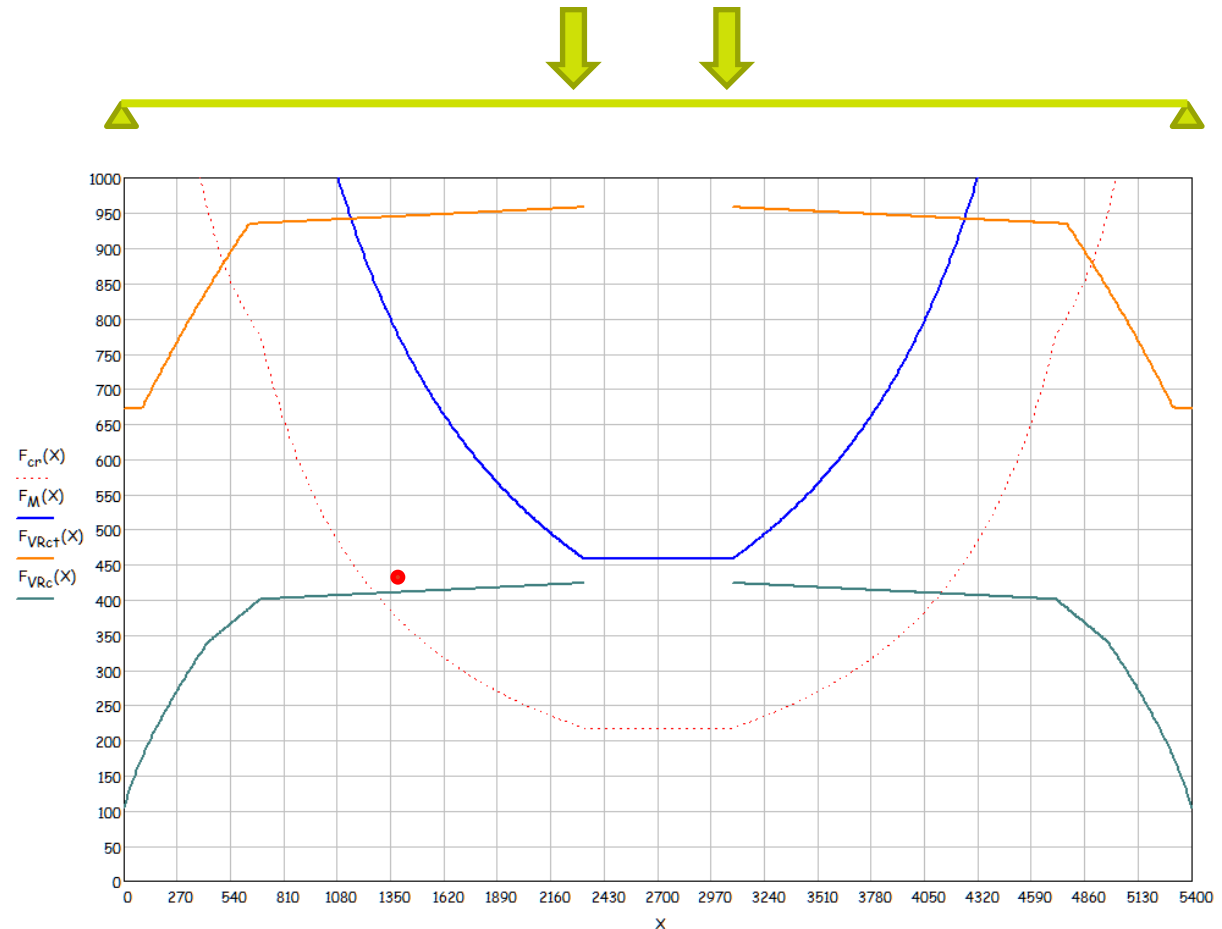
$$V_{Rd,c} = [C_{Rd,c} k (100 \rho_l f_{ck})^{1/3} + k_1 \sigma_{cp}] b_w d$$



A260 12 Ø12,5
100 mm topping

$F_{exp} = 430 \text{ kN}$

$F_{calc} = 411 \text{ kN}$



Shear tension resistance

■ General formula according to EC2

$$V_{Rd,c} = \frac{I \cdot b_w}{S} \sqrt{(f_{ctd})^2 + \alpha_l \sigma_{cp} f_{ctd}} \quad \leftarrow f_{ctm}$$

where

I is the second moment of area

b_w is the width of the cross-section at the centroidal axis, allowing for the presence of ducts in accordance with Expressions (6.16) and (6.17)

S is the first moment of area above and about the centroidal axis

α_l = $l_x / l_{pt2} \leq 1,0$ for pretensioned tendons
= 1,0 for other types of prestressing

l_x is the distance of section considered from the starting point of the transmission length

l_{pt2} is the upper bound value of the transmission length of the prestressing element according to Expression (8.18).

σ_{cp} is the concrete compressive stress at the centroidal axis due to axial loading and/or prestressing ($\sigma_{cp} = N_{Ed} / A_c$ in MPa, $N_{Ed} > 0$ in compression)

l_{pt}

Shear tension resistance

■ Transmission length

8.10.2.2 Transfer of prestress

(1) At release of tendons, the prestress may be assumed to be transferred to the concrete by a constant bond stress f_{bpt} , where:

$$f_{bpt} = \eta_{p1} \eta_1 f_{ctd}(t) \quad (8.15)$$

where:

η_{p1} is a coefficient that takes into account the type of tendon and the bond situation at release

$\eta_{p1} = 2,7$ for indented wires

$\eta_{p1} = 3,2$ for 3 and 7-wire strands

$\eta_1 = 1,0$ for good bond conditions (see 8.4.2)

$= 0,7$ otherwise, unless a higher value can be justified with regard to special circumstances in execution

$f_{ctd}(t)$ is the design tensile value of strength at time of release; $f_{ctd}(t) = \alpha_{ct} \cdot 0,7 \cdot f_{ctm}(t) / \gamma_c$
(see also 3.1.2 (8) and 3.1.6 (2)P)

Note: Values of η_{p1} for types of tendons other than those given above may be used subject to a European Technical Approval

$\gamma_c = 1.5$

Shear tension resistance

■ Transmission length

(2) The basic value of the transmission length, l_{pt} , is given by:

$$l_{pt} = \alpha_1 \alpha_2 \phi \sigma_{pm0} / f_{bpt} \quad (8.16)$$

where:

$\alpha_1 = 1,0$ for gradual release

$= 1,25$ for sudden release

$\alpha_2 = 0,25$ for tendons with circular cross section

$= 0,19$ for 3 and 7-wire strands

ϕ is the nominal diameter of tendon

σ_{pm0} is the tendon stress just after release

(3) The design value of the transmission length should be taken as the less favourable of two

Shear tension resistance

■ Cross sectional properties

Composed section properties:

$$E_{cm}(f_{ck}) := 22000 \cdot \left(\frac{f_{ck} + 8}{10} \right)^{0.3} \quad n_{top} := \frac{E_{cm}(f_{ck, topping})}{E_{cm}(f_{ck})} = 0.868 \quad n_{fc} := \frac{0.7 E_{cm}(f_{ck, core})}{E_{cm}(f_{ck})} = 0.607$$

Section properties depending on distance x :

$$A_{ci}(x) := A_c + n_{top} A_{topping} + n_{cores}(x) \cdot A_{core}$$

$$y_{ci}(x) := \frac{A_c \cdot y_c + n_{top} A_{topping} \cdot y_{topping} + n_{cores}(x) \cdot A_{core} \cdot y_{core}}{A_{ci}(x)}$$

$$I_{ci}(x) := I_c + A_c \cdot (y_c - y_{ci}(x))^2 + n_{top} \cdot I_{topping} + n_{top} \cdot A_{topping} \cdot (y_{topping} - y_{ci}(x))^2 + n_{cores}(x) \cdot I_{core} + n_{cores}(x) \cdot A_{core} \cdot (y_{core} - y_{ci}(x))^2$$

$$S_{ci}(x) := S_c \frac{y_{Sc} + (y_{ci}(x) - y_c)}{y_{Sc}} + n_{cores}(x) \cdot A_{Sc, core} \cdot [y_{Sc, core} + (y_{ci}(x) - y_c)]$$

Shear tension resistance

Shear tension capacity: (simplified formula added with core filling)

$$\varphi := 1.0 \quad \beta := 1.0$$

$$V_{Rct}(x) := \begin{cases} Lx \leftarrow \max(0.5 \cdot a_1 + y_c, \text{distance}(x)) \\ \sigma_c \leftarrow \frac{F_p(Lx)}{A_c} \end{cases}$$

$$\frac{I_{ci}(x)}{S_{ci}(x)} \left(\varphi \cdot b_{w.slabs} \cdot \sqrt{f_{ctm}^2 + \beta \sigma_c \cdot f_{ctm}} + b_{w.core}(x) \cdot f_{ctm.core} \right)$$

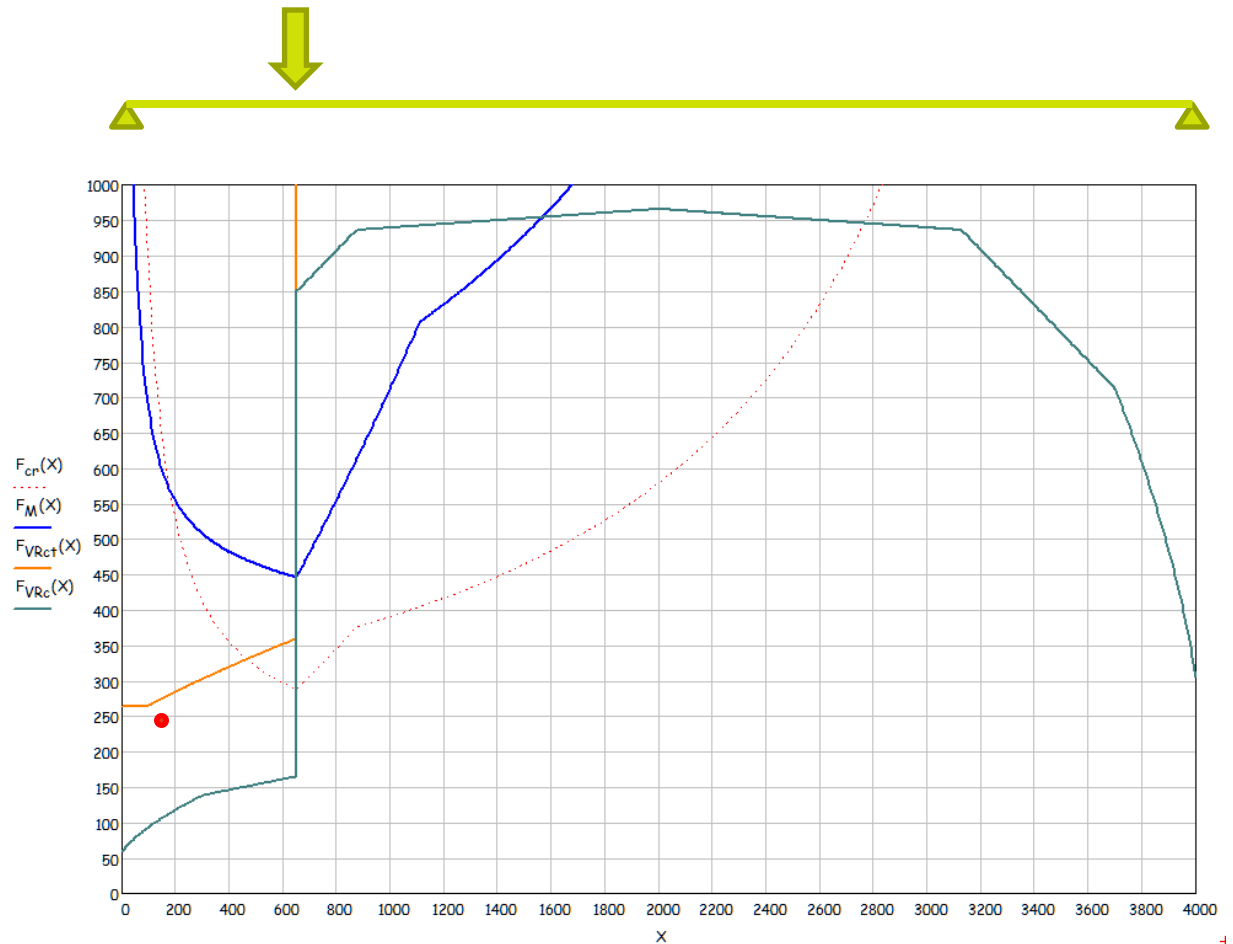
Shear tension resistance



A260 12 Ø12,5
no topping

$F_{exp} = 243 \text{ kN}$

$F_{calc} = 274 \text{ kN}$



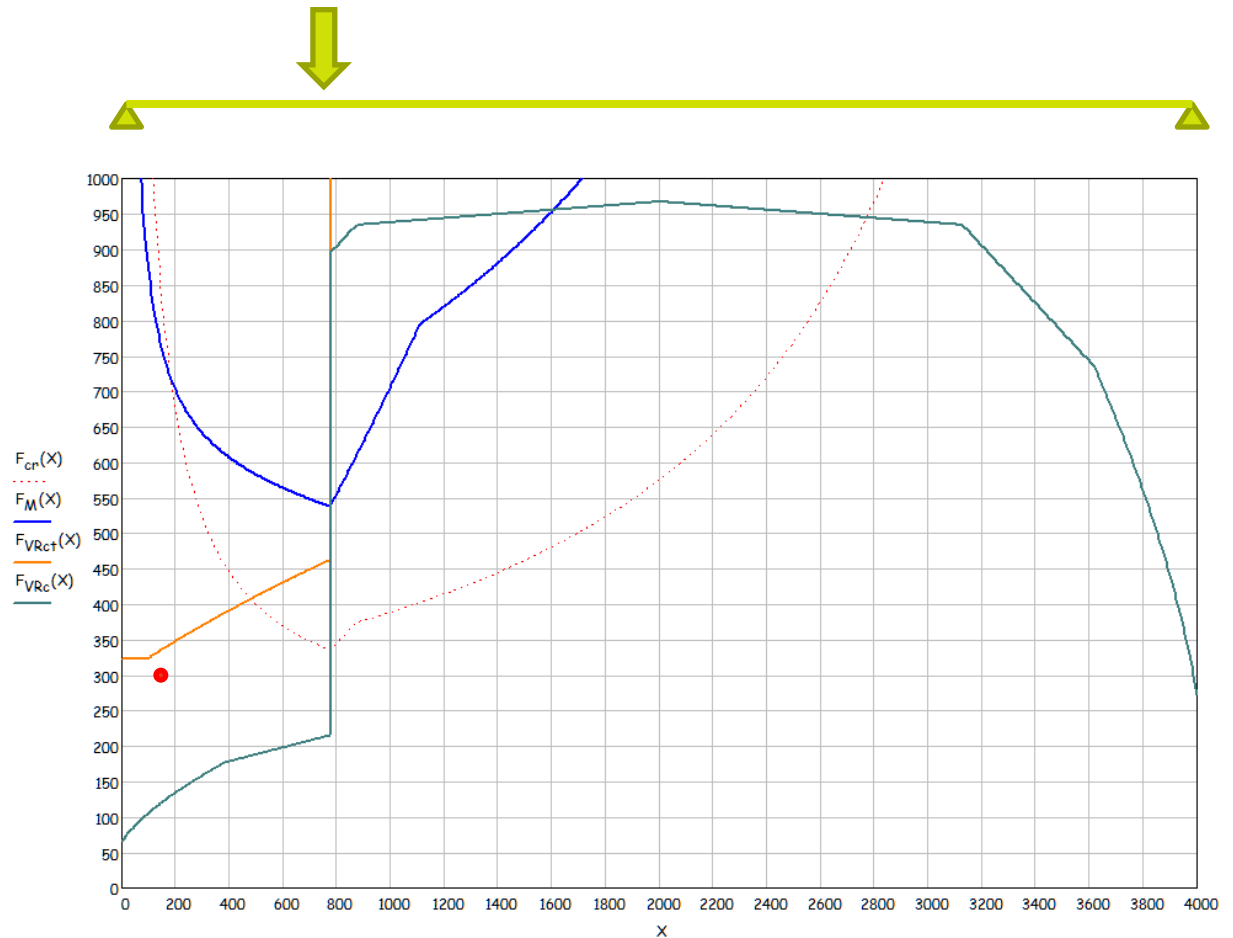
Shear tension resistance



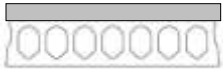
A260 12 Ø12,5
50 mm topping

$F_{exp} = 299 \text{ kN}$

$F_{calc} = 336 \text{ kN}$



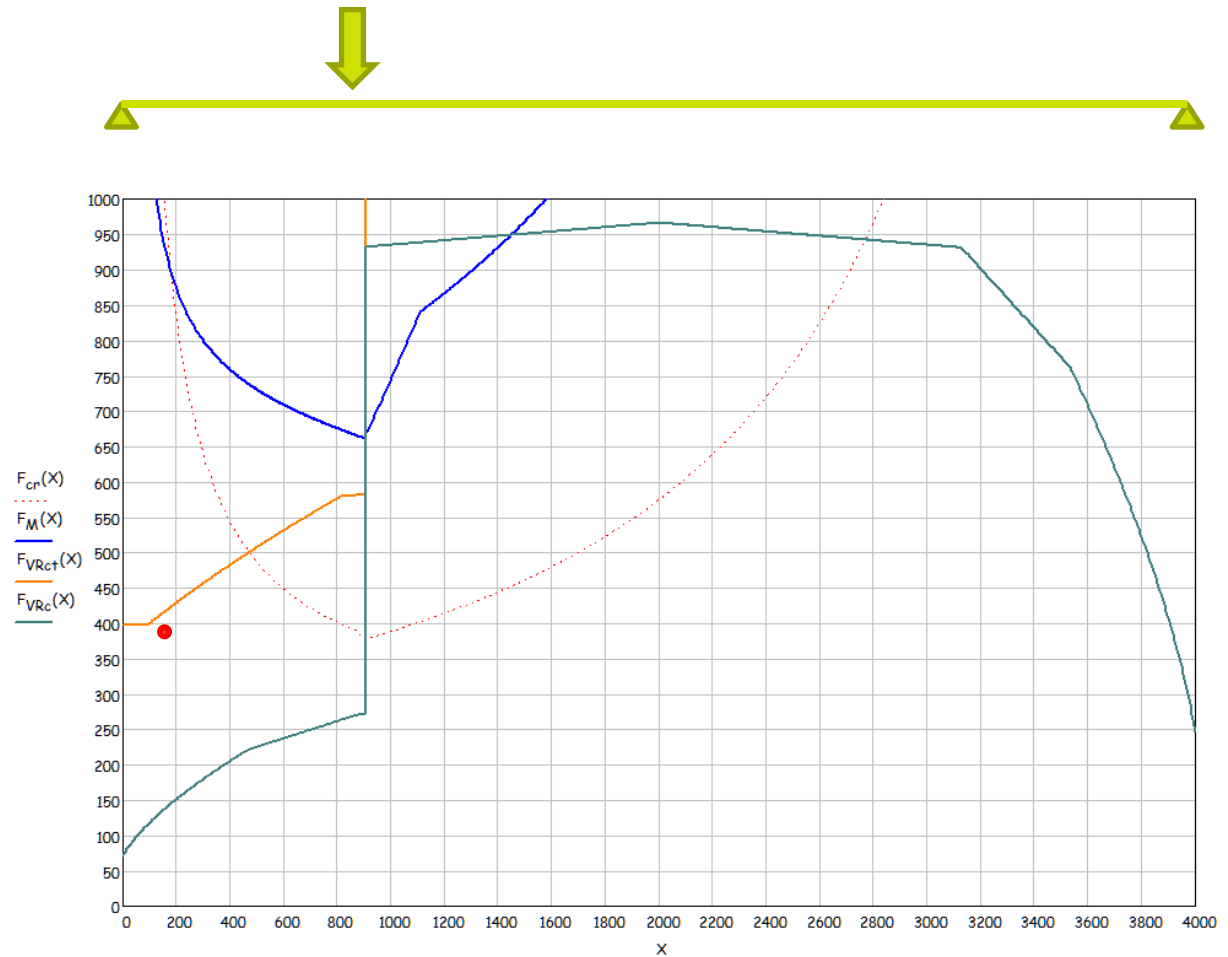
Shear tension resistance



A260 12 Ø12,5
100 mm topping

$F_{exp} = 384 \text{ kN}$

$F_{calc} = 414 \text{ kN}$



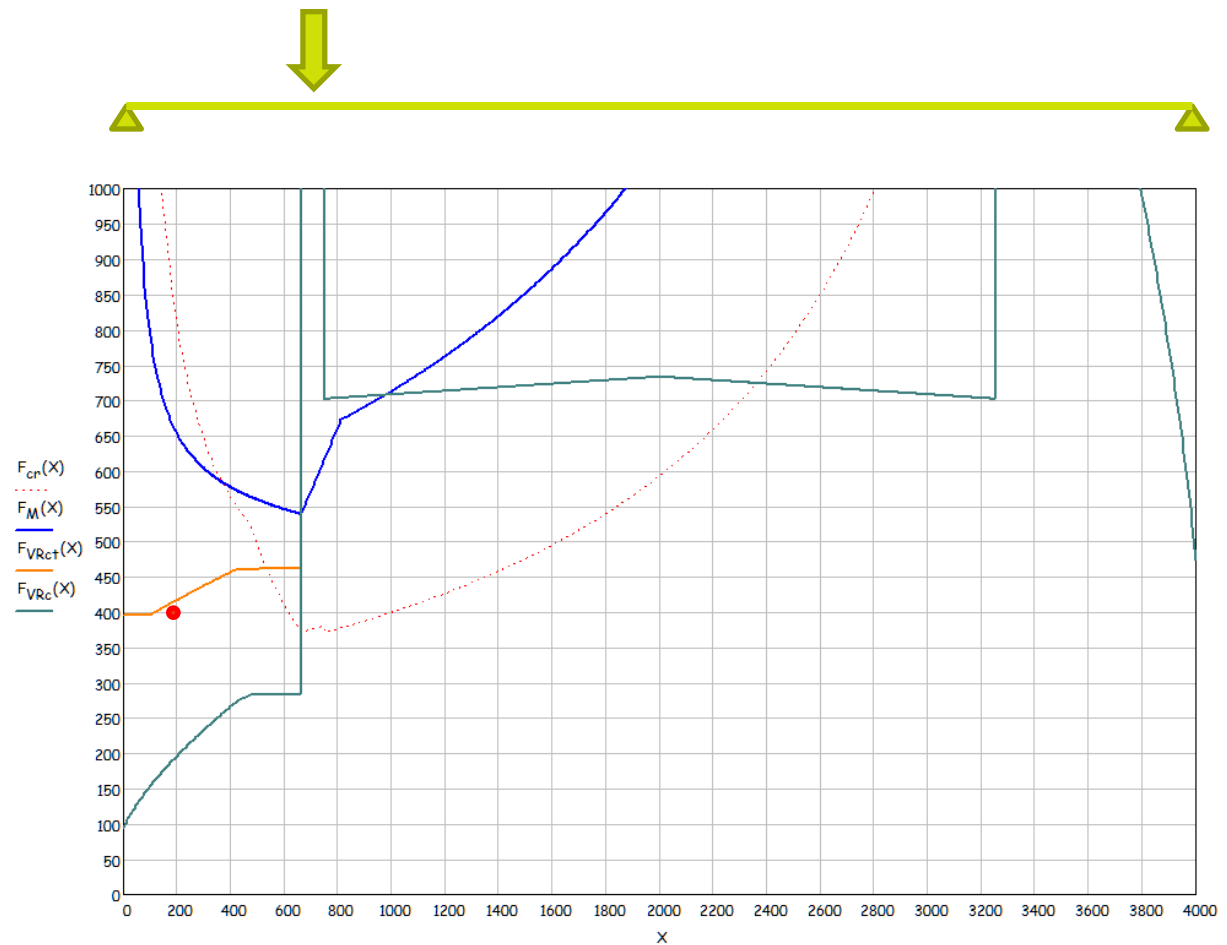
Filled cores



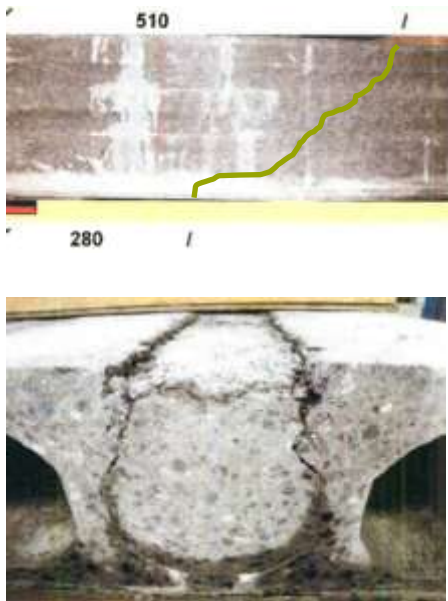
VX265 10 Ø12,5
no topping

$F_{exp} = 398 \text{ kN}$

$F_{calc} = 407 \text{ kN}$



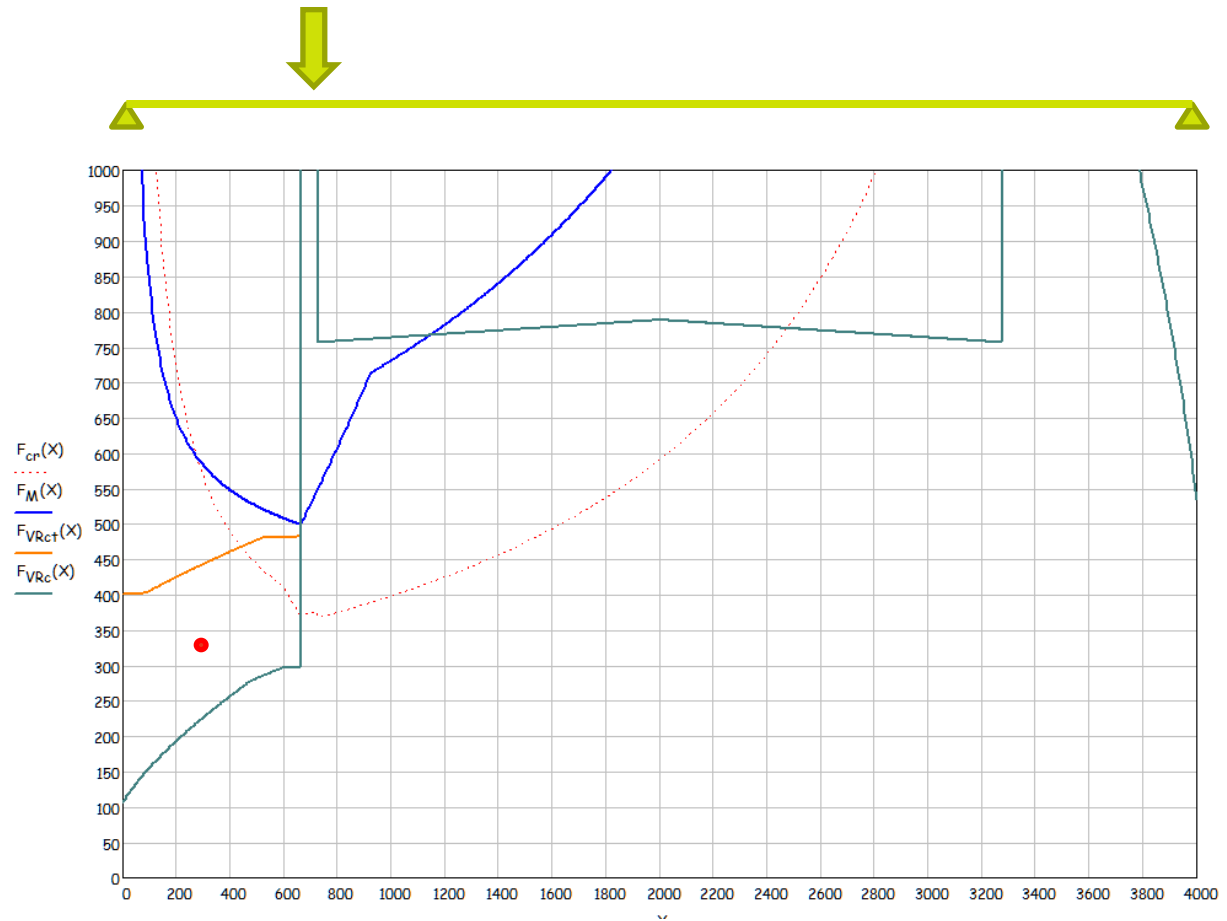
Filled cores



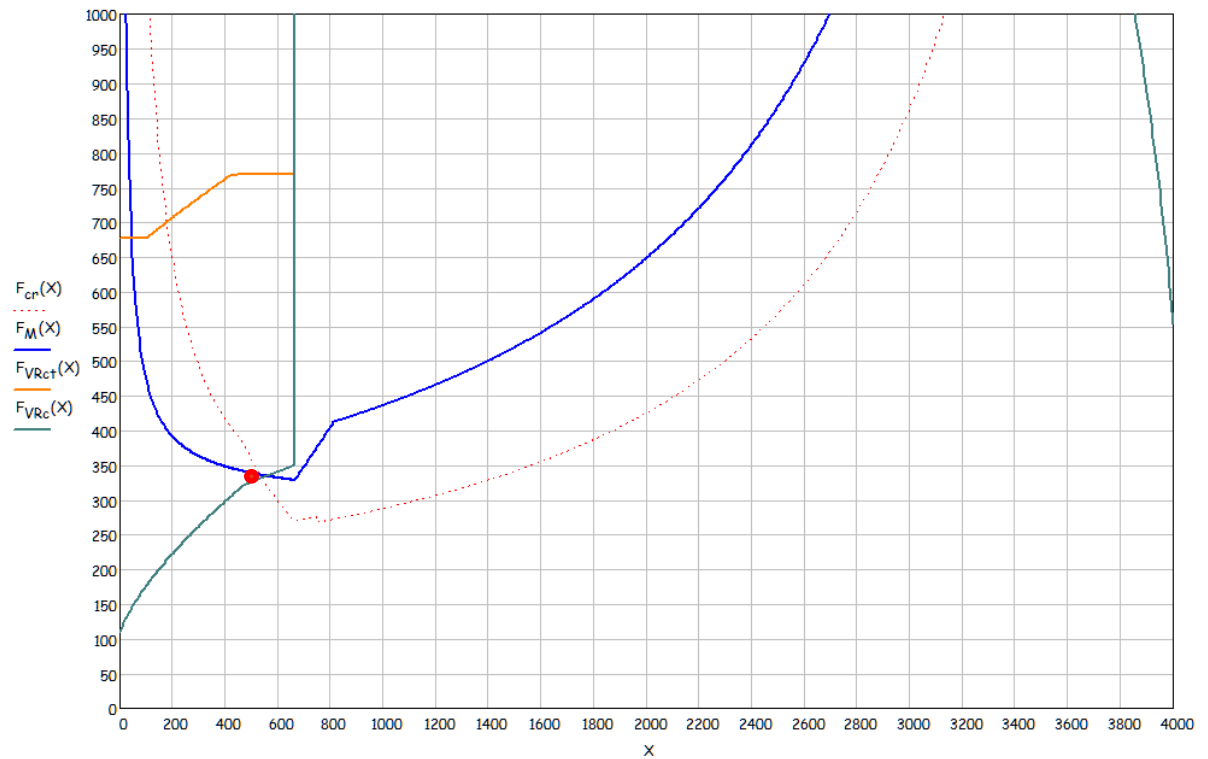
5-265 10 Ø12,5
no topping

$F_{exp} = 330 \text{ kN}$

$F_{calc} = 405 \text{ kN}$



Filled cores



260 5 Ø12,5
no topping

$$F_{\text{exp}} = 340 \text{ kN}$$

$$F_{\text{calc}} = 350 \text{ kN}$$

Conclusions

- **Structural topping increases the shear resistance as well for shear tension as for shear flexural capacity**
- **The design model according to EC2 predict the same failure mode as in the tests.**
- **Magnitude of the capacity of the tests corresponds with EC2 calculation model.**
- **The bond of the core filling is a critical parameter.**
- **Filled cores increases the shear capacity but also the failure can shift to another mode. (to anchorage failure)**