

Experimental research on wall-slab connections

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- Addition test: shear resistance of hcs
- Test layout
- Results
- Design recommendations

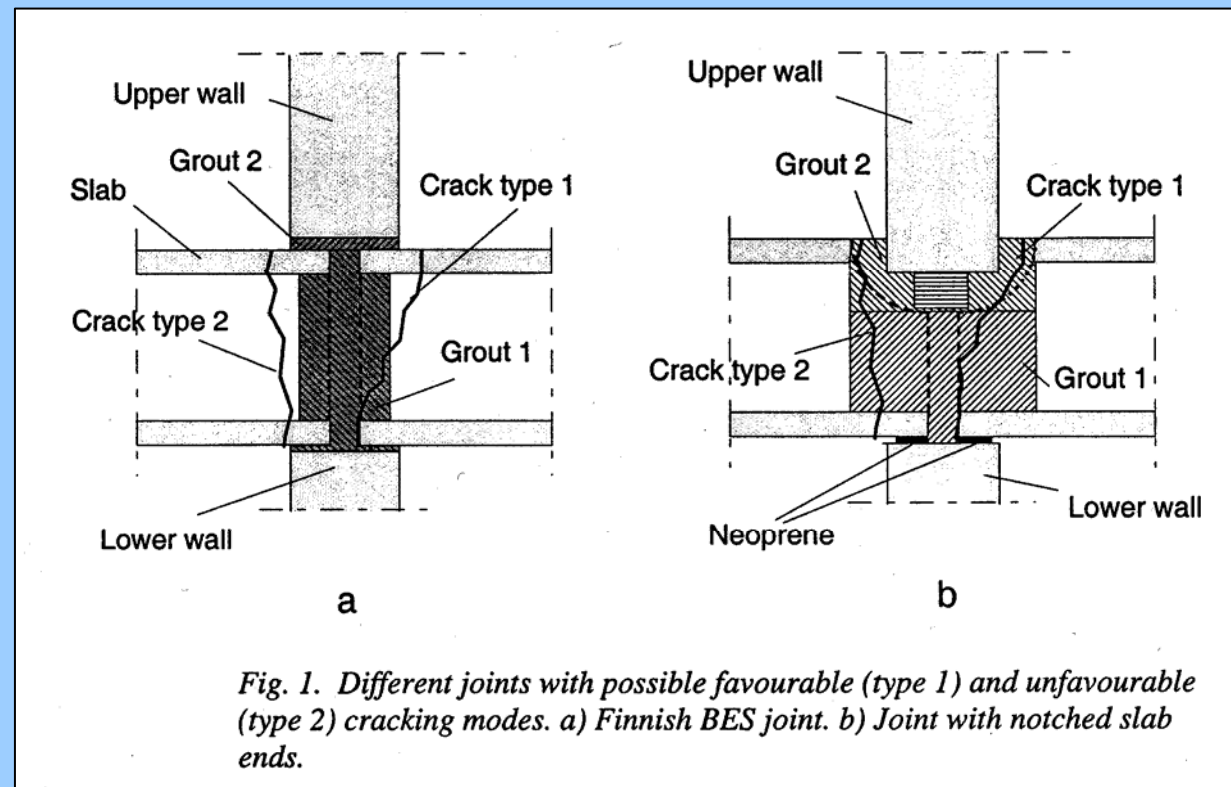
Background

- **Multi-storey concrete buildings, made of bearing wall units and pre-stressed hollow-core slabs (hcs).**
- **The ends of hcs with joint concrete transfer the loads from upper walls to lower ones.**
- **Simultaneously the slab ends are subjected to a negative bending moment until they crack**

Background

- To avoid unfavourable cracking different types of joints have been proposed and used in different countries.
- Fig 1 illustrates two alternatives with hypothetical cracking patterns

Wall-slab connection



Wall-slab connection

Test Layout

3 tests: BES 1 simulated a BES joint; N1 and N2 simulated a joint with notched slab ends.

$$l_{\text{slab}} = 10 \text{ m}$$

$$b_w = 0,2 \text{ m}$$

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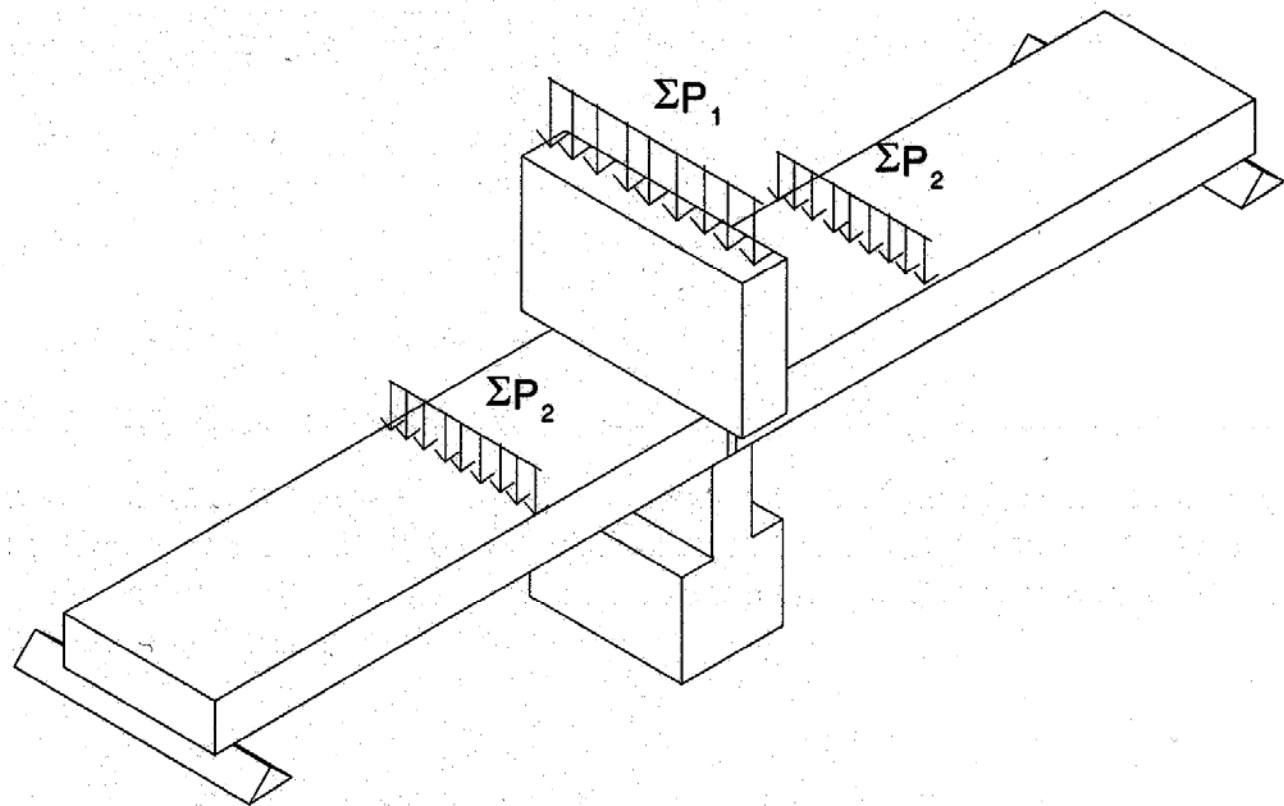
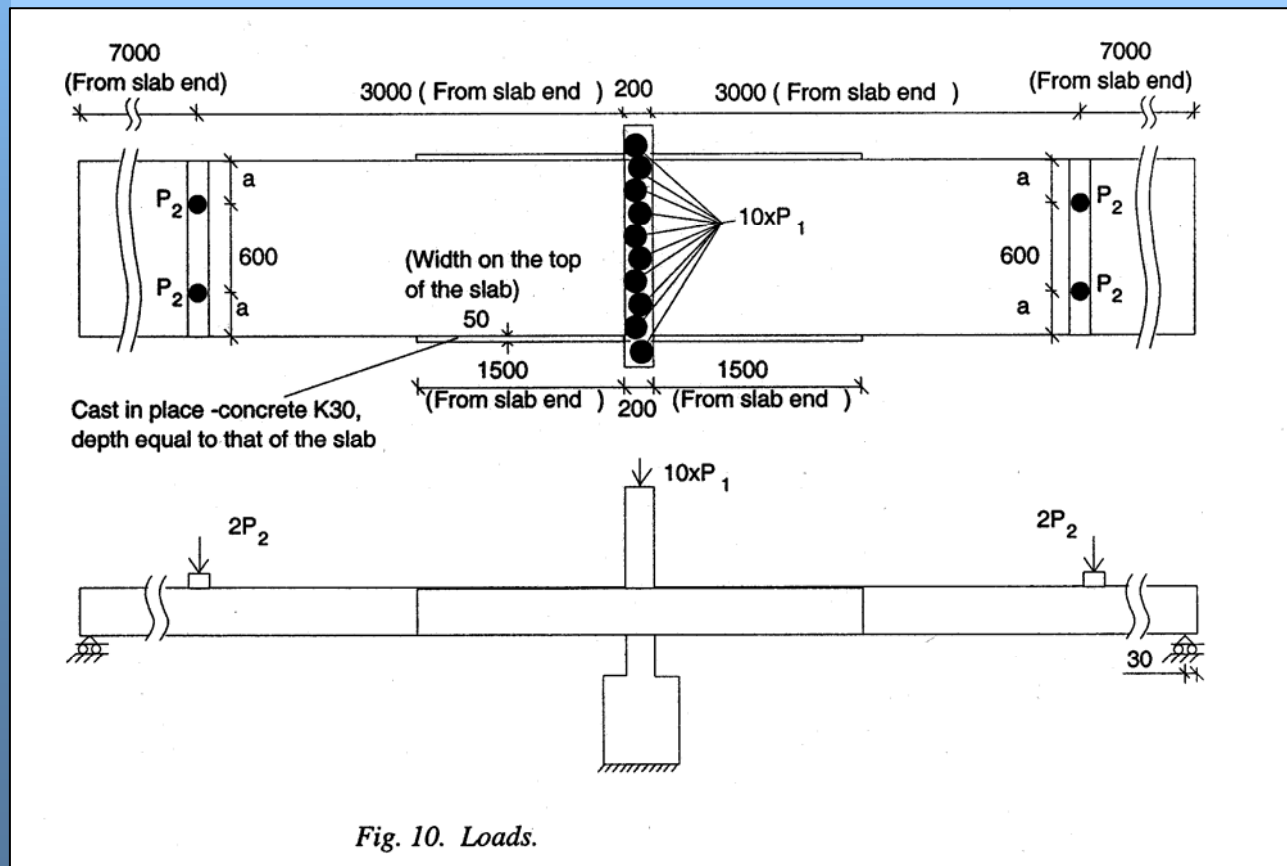


Fig. 3. General view on test layout.

Wall-slab connection

Loading arrangements



Wall-slab connection

Results

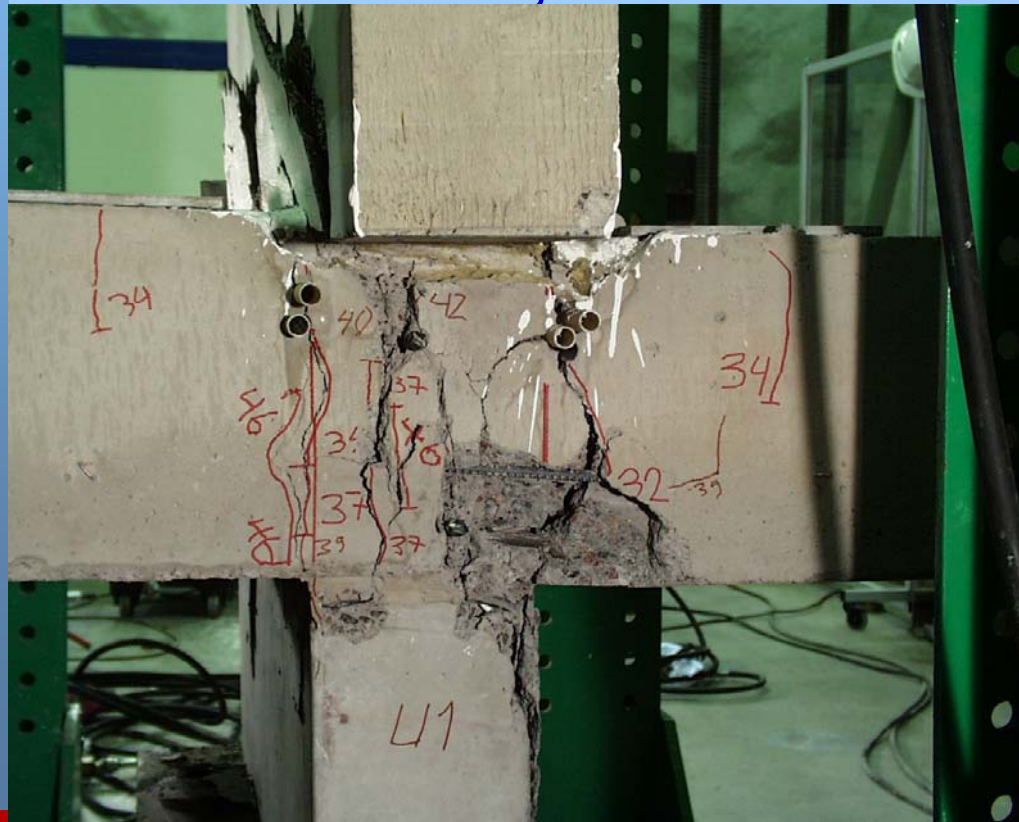
BES 1 Connection 3,84 MN



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Results

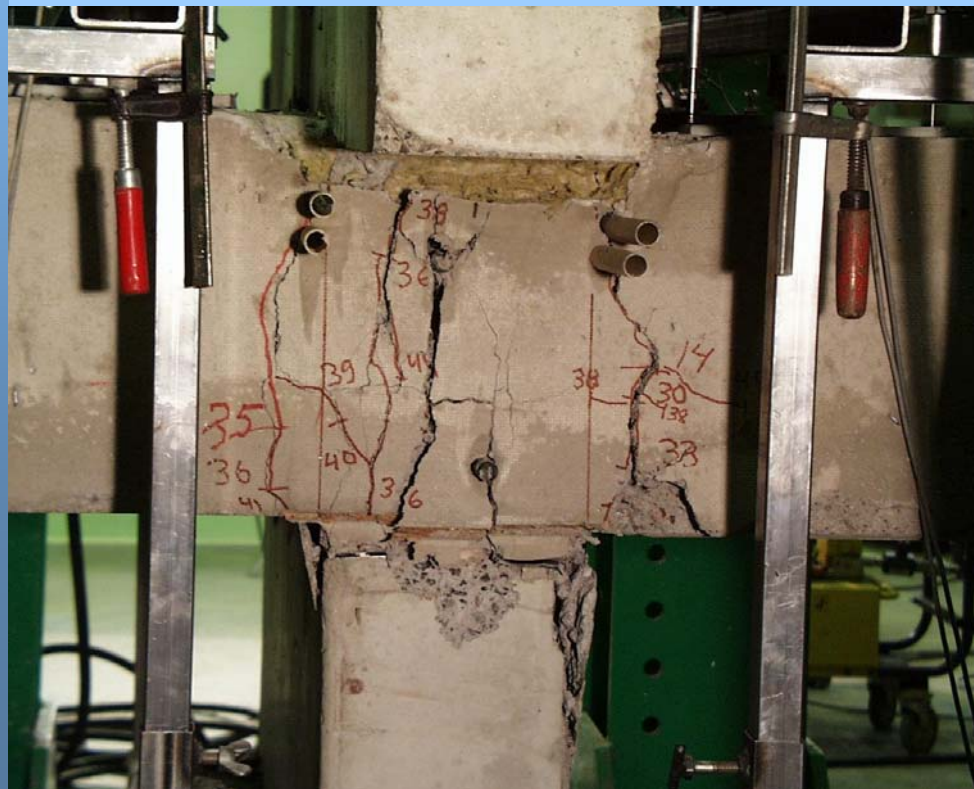
N 1 Connection 4,95 MN



Wall-slab connection

Results

N 2 Connection 4,41 MN



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Shear resistance of hcs cracked due to unintended bending moment

The aim is to study experimentally the shear resistance of the slab ends when they are in high vertical compression between wall units and cracked vertically outside the bearing

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- **Structural design rules have been used to eliminate the cracking mode shown in fig 1**

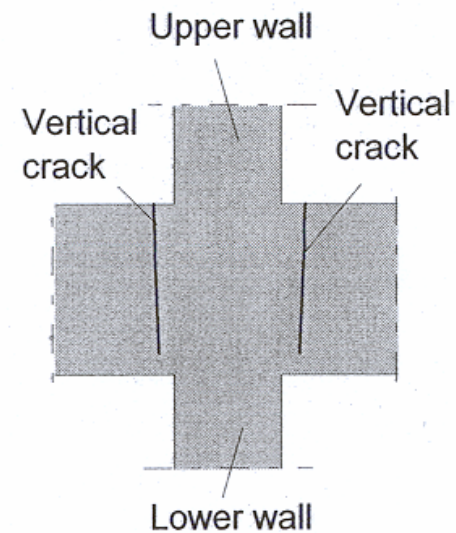


Fig. 1. Vertical cracks in slab ends due to negative bending moment.

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Background:

- Such cracking reduces the shear resistance of the hcs
- For low wall loads no risk of such a failure mode
- For heavy wall loads risk is obvious

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Test specimen, loads and measurements

- Hcs 320, l=8000 mm, 11 \emptyset 12,5, C50/60, C25/30
- Six tests were performed
- Three with typical Finnish BES joint
- Three with Swedish “ K-ended” joint
- Ducts for electrical wiring are excluded
- Vertical and horizontal displacements were measured

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Test specimen, loads and measurements

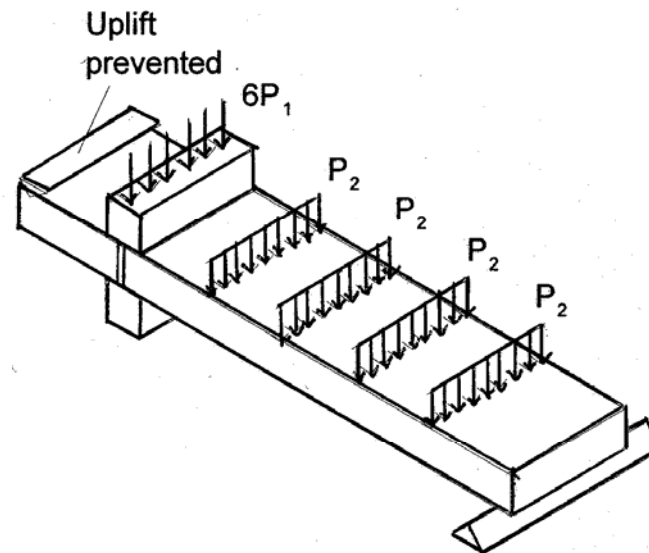


Fig. 2. Overview on test layout. P_1 is kept constant while P_2 is increased until failure takes place.

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Loading strategy

- 1. the load on the joint is increased to $6P_1=1,6$ MN. This load level is maintained throughout the test. Corresponds vertical load below 1.floor. Swedish office load (considering 17 floors+roof and snow load), assuming 10 m span and hcs 265
- 2. The loads P_2 on the slab are increased to $P_2=P_{\text{crack}}$

Wall-slab connection

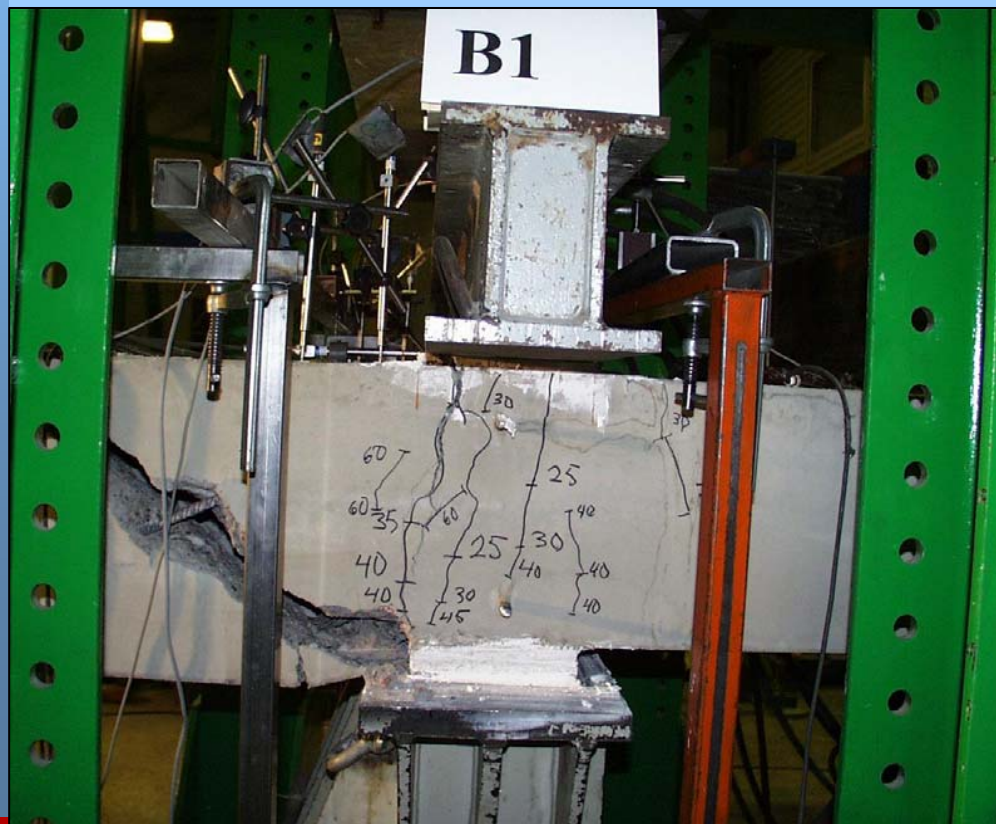
Loading strategy

- 3. The loads P_2 are reduced to 0
- 4. the load cycle is repeated four more times
($0 \Rightarrow P_{\text{crack}} \Rightarrow 0$)
- 5. Finally the loads are increased gradually until failure

Wall-slab connection

Results

[B1] $V_{obs} > 247$ kN



Wall-slab connection

Results

[B2] $V_{\text{obs}} = 299 \text{ kN}$



Wall-slab connection

Results

[B3] $V_{\text{obs}} = 308 \text{ kN}$



Wall-slab connection

Results

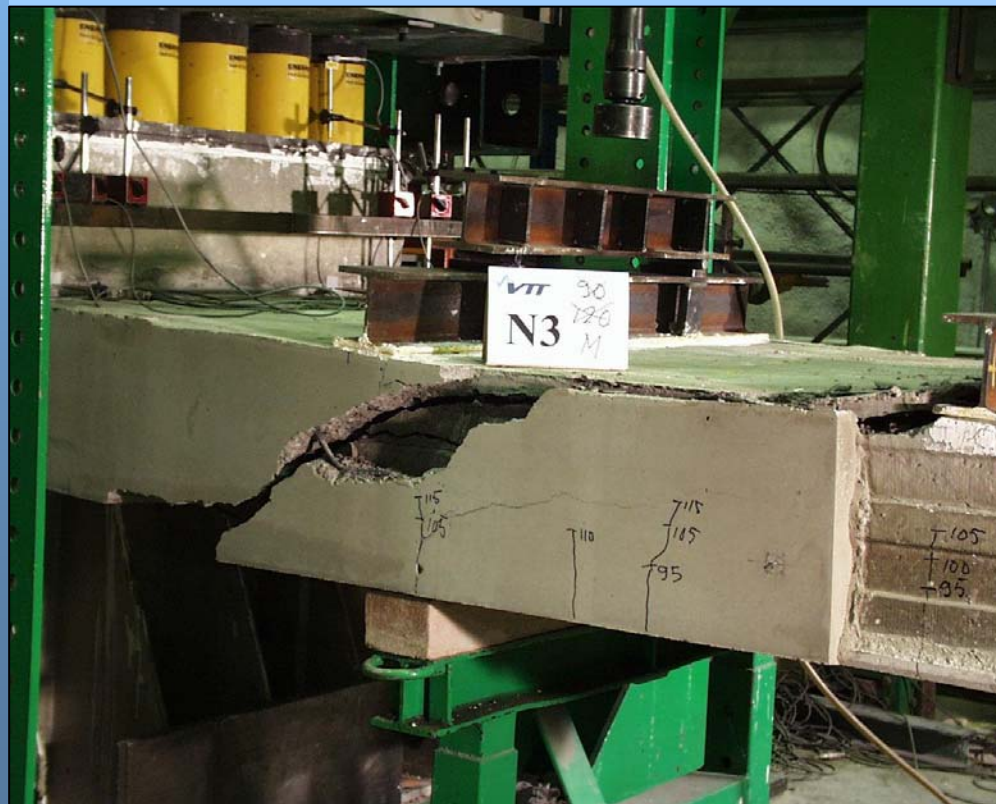
[N1] $V_{\text{obs}} = 288 \text{ kN}$, [N2] $V_{\text{obs}} = 291 \text{ kN}$



Wall-slab connection

Results

[N3] $V_{\text{obs}} = 293 \text{ kN}$



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Design recommendations

Vertical force capacity of the joint can be calculated with the formula (1)

$$N_{Rd} = k \frac{f_{ck}}{\gamma_{joint}} b_j L_j$$

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Design recommendations

f_{ck} = Characteristic compressive strength of wall or joint concrete (which one is smaller)

γ_j = Safety factor of the joint (1,6 in class 1 and 1,8 in class 2)

L_j = Length of the joint in wall direction 1 m

$k = 0,5$ in Case A (BES joints)

$b_j \leq b_{joint}$ or b_{wall}

$k = 0,6$ in Case B (K-ended hcs)

$b_j = b_{wall}$

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Design recommendations

The shear capacity of hcs / one slab width is calculated with formulas 2 or 3 (which one is smaller)

$$V_{uv} = V_{u1} = 0,3k(1 + 50\rho) f_{ctd} b_w d + \beta_1 A_p \frac{F_{bup}}{P_{yd}} f_{pyd}$$

$$V_{uv} = V_{u2} = \mu \left(A_s f_{yd} + \frac{x_1}{l_{bp}} P_\infty \right)$$

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Design recommendations

b_w =Total width of the webs

d = Location of the joint bars from the soffit
(bars anchored to full yielding force)

A_s =Area of reinforcing steel in the joints /
one slab width

f_{yd} =Design strength of joint bars

$\rho = A_s / b_w d$, $\rho \leq 0,02$

f_{ctd} =Design tensile strength of hcs

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Design recommendations

$$\beta_1 = 0,9$$

A_p = Area of pre-stressing steel in hcs

F_{bup} = Anchorage force of the bottom strands at the distance x_1 from the slab end

x_1 = Distance from the slab end of the hcs to wall surface (possible wall chamfers must be subtracted)

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Design recommendations

P_{yd} = Design value of yielding force of the strands ($A_p f_{pyd}$)

f_{pyd} = Design strength of the strand

μ = Friction coefficient 0,8

l_{bp} = Transfer length of the pre-stress force (bond factor according to sudden release)

P_{∞} = Prestress force after losses

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Design recommendations

The amount of joint bars shall not exceed the value $A_{s\max}$ (formula 4)

$$A_{s\max} = \left[\frac{f_{ctk} - (\sigma_{cp} + \sigma_{cg})}{df_{yk}} \right] W_y$$

Where

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Design recommendations

σ_{cp} = Stress in the concrete at the top layer of the hcs due to fully developed characteristic prestressing force at the age of 6 months

σ_{cg} = Stress in the concrete at the top layer of the hcs due to self weight of the jointed slab at the distance of $0,5 l_{bp}$ from slab end

W_y = Bending resistance regarding to top layer of hcs

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Design recommendations

- **Splitting reinforcement of the walls must be looked after**
- **Structural guidelines shall be followed:**
 - min. dimensions**
 - joint reinforcement**
 - electrical wiring**
 - Concrete grades, neoprene**