



INTERNATIONAL PRESTRESSED  
HOLLOWCORE ASSOCIATION



## **HOLCOFIRE**

# Behaviour of prestressed hollowcore floors exposed to fire

*Fire case parking garage Lloydstraat, Rotterdam*

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# Content

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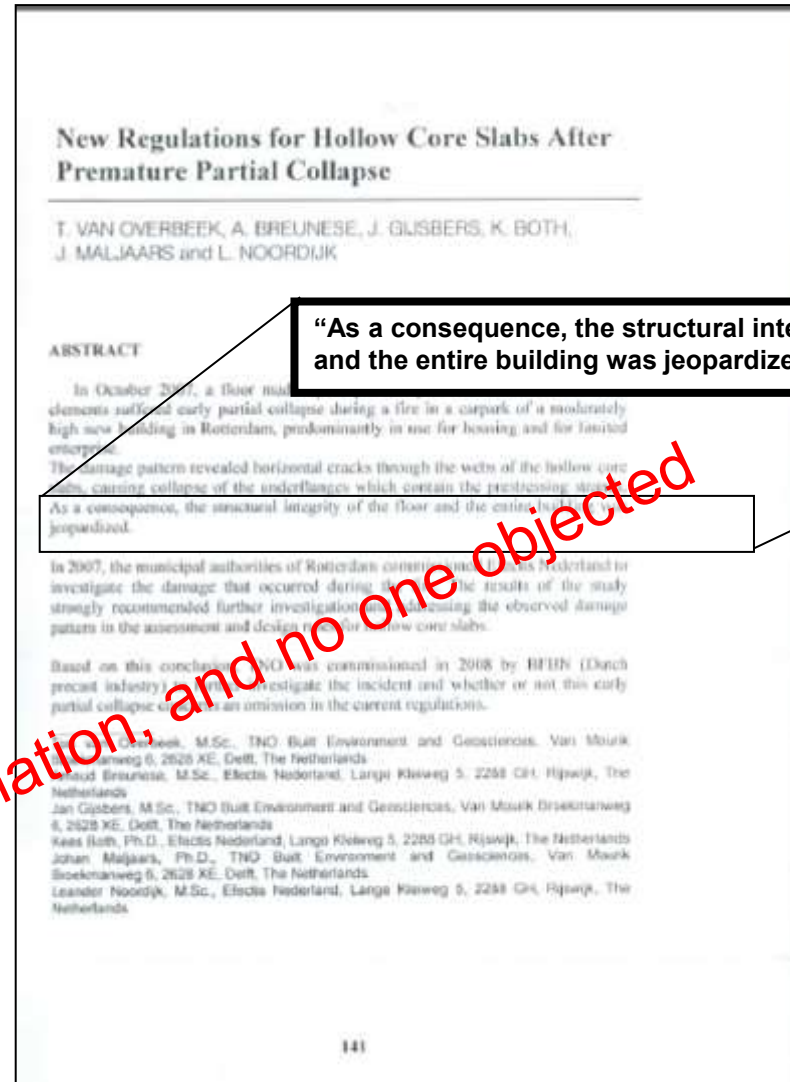
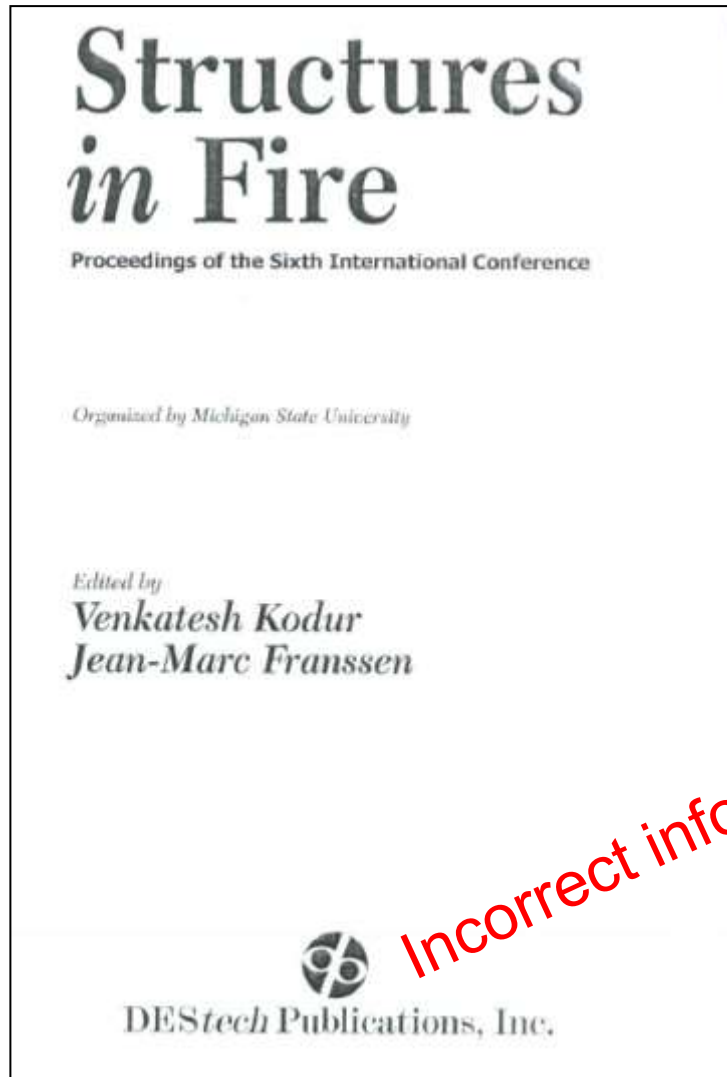
- A look back on Rotterdam fire
- Rumours floating around
- Administrative playing field prior to the fire
- Facts and observations
- Analysis
- Fire simulation using CFD model
- Delamination of bottom flange (step by step)
- Other concrete structures at fire
- Conclusions

# “Rotterdam fire”

- This is a well known photo seen in many conferences and used against hollow core



# “Rotterdam fire” dogma internationally spread



“As a consequence, the structural integrity of the floor and the entire building was jeopardized”

Incorrect information, and no one objected



And ....



## INTRODUCTION

### HOLLOW CORE SLABS

Premature failure is detected in the literature under fire events.  
Car Park Rotterdam, Overbeek et al.



# “Rotterdam fire”

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What happened?

We can explain what we see?

Can we explain the phenomena?



# Fire; a political discussion in NL

- 2001 Volendam-New-Years Fire
    - 14 people died
    - New administrative regulations
  - 2004 Catshuis fire
    - 1 died
    - No permit, concluded that administration failed
  - 2005 Schiphol fire
    - 11 died
    - Judicial Authority + Building Authority responsible
    - Both Ministers resigned
- After 2005 governmental authorities were looking for security in building permits and building regulations
- Note: no hollow cores involved

# 1 October 2007 “Rotterdam fire”

- Now we understand better at what sentiment the discussions were held in The Netherlands on this fire





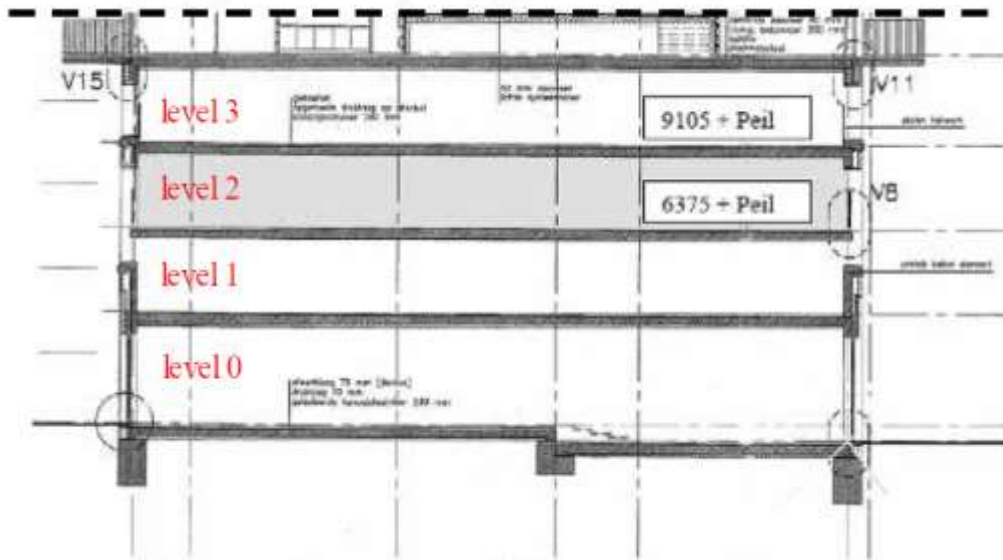
# Llyodstraat building, Rotterdam

- 12 storey building
  - Level 4 to 11 apartments
    - Filigran floors
  - Level 0 to 3 garage
    - Fire compartment 2100 m<sup>2</sup>
    - Total of 60 cars
    - Hollow core floors

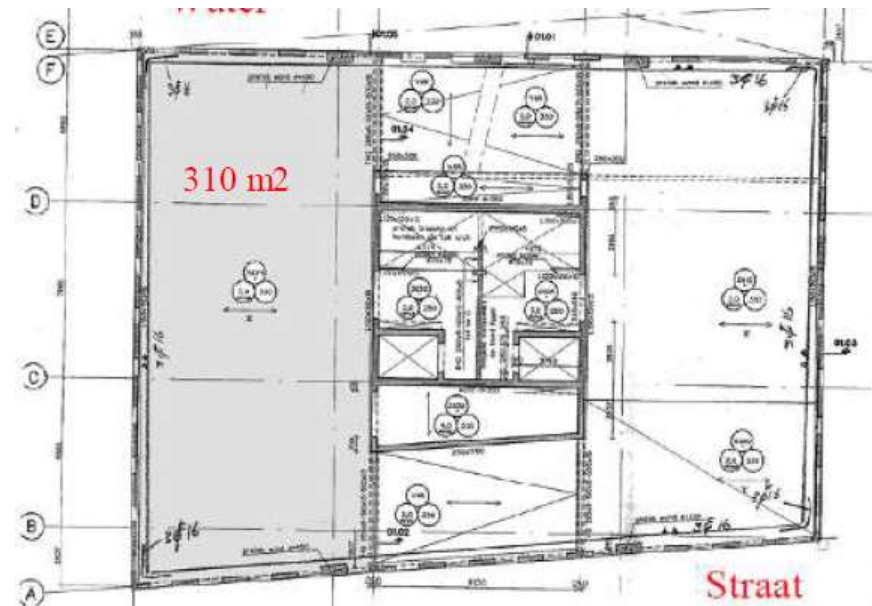


# Llyodstraat building, Rotterdam

cross section  
levels 0-3



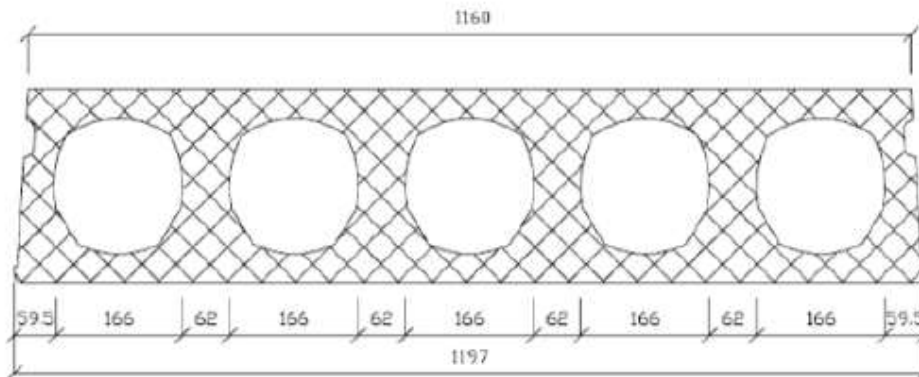
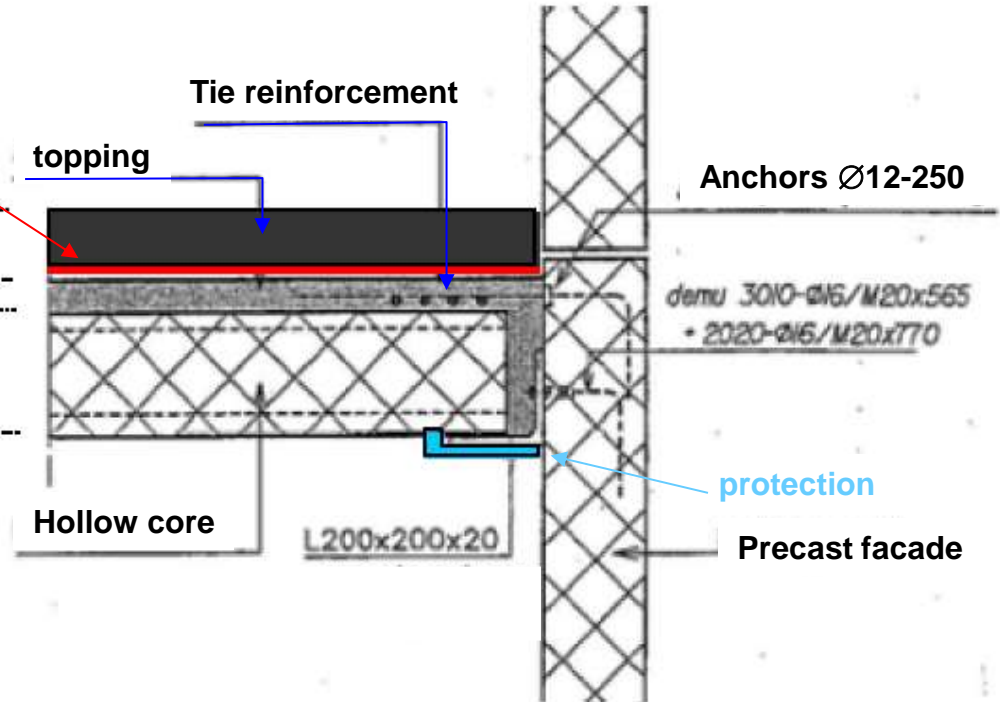
top view  
level 2



# Cross section over support

HCS 255 mm  
Strands 10 x Ø12.5 mm

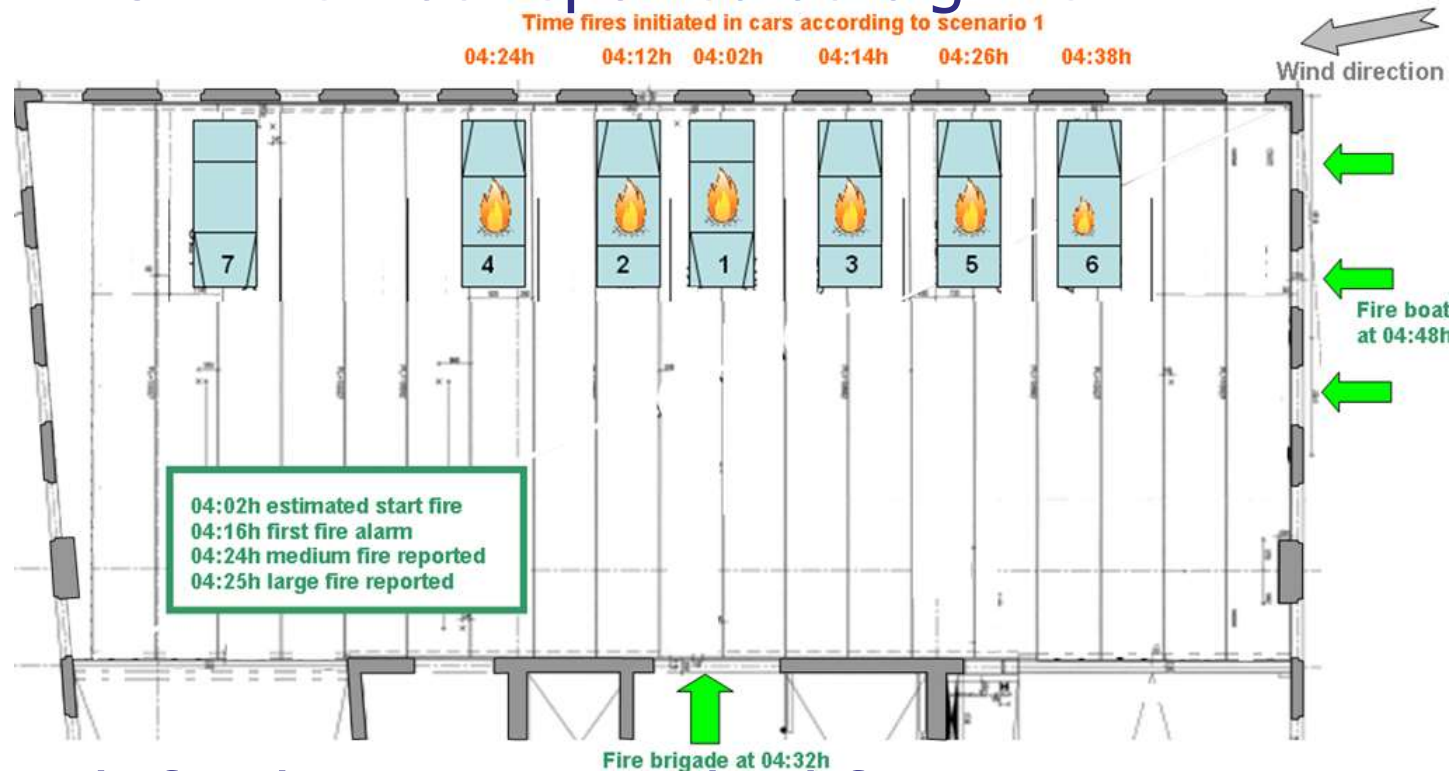
Plastic foil



• structural topping:	1.80 kN/m <sup>2</sup>
• Hollow core slabs 260-5:	3.70 kN/m <sup>2</sup>
• Finishing:	1.20 kN/m <sup>2</sup>
• Total dead load:	6.70 kN/m <sup>2</sup>
• Extreme live load:	2.00 kN/m <sup>2</sup>
• frequent/quasi-permanent value:	0.7

# 1st October 2007 (scenario 1)

- Fire reported at 4.16 h by occupants
- At 4.25 h fire was reported as big fire



- 4.48 h fire boat extinguished fire
- 5.01 h fire under control



# Photos taken 2<sup>nd</sup> October 2007

- Floor of level 3 did not collapse !!
- Four cars that were parked on level 3 were removed the next day



One day after the fire  
No damage !!

Criteria REI fulfilled !



# Photos taken 2<sup>nd</sup> October 2007

- Extensive spalling on external facade surface (left)
- Hollow core floor ceiling with open cores (right)



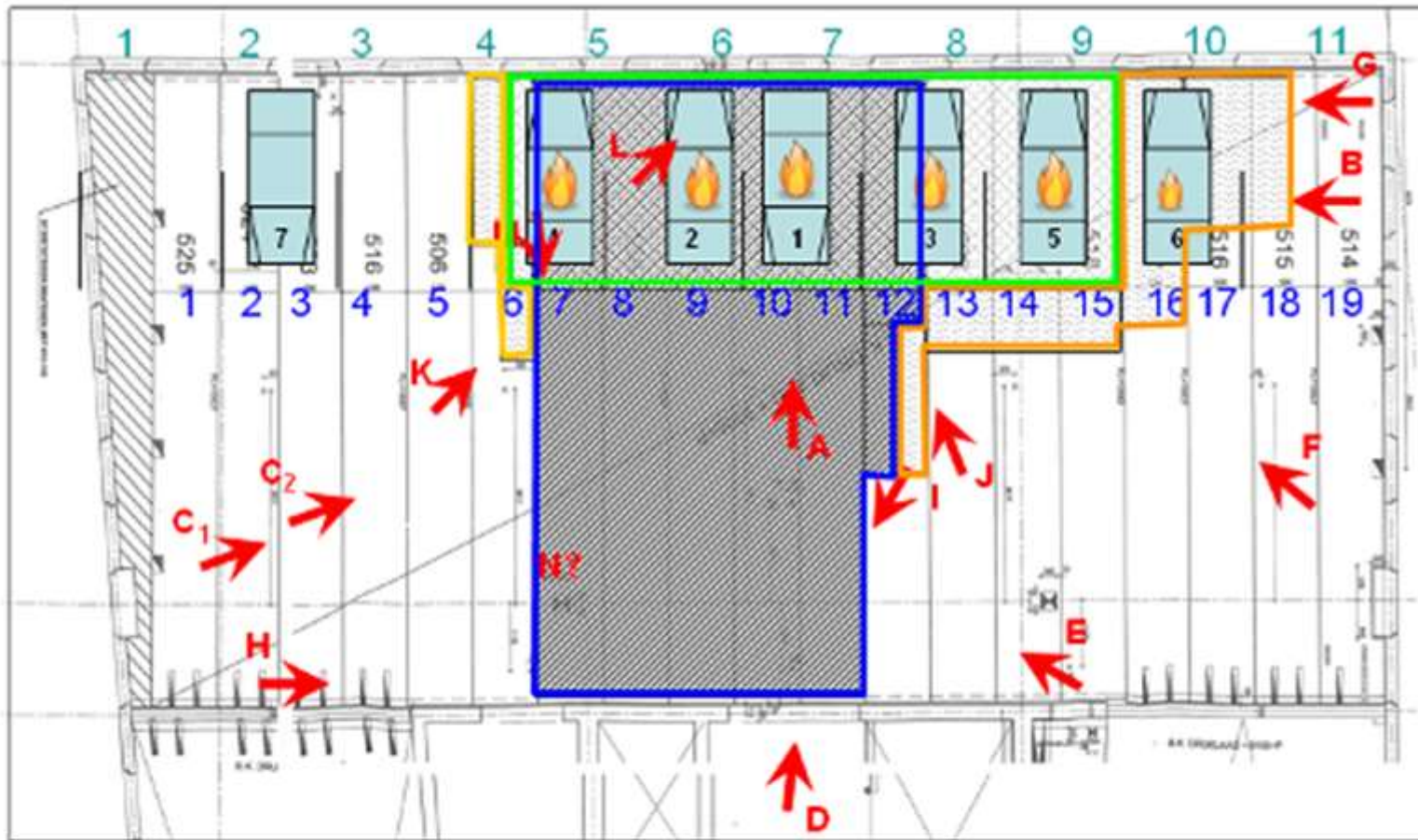
# Photos taken 2<sup>nd</sup> October 2007



- Underflanges of hollow cores felt down
- Support of the hollow core slab was intact
- Strands were exposed





# Damage to slabs: overview

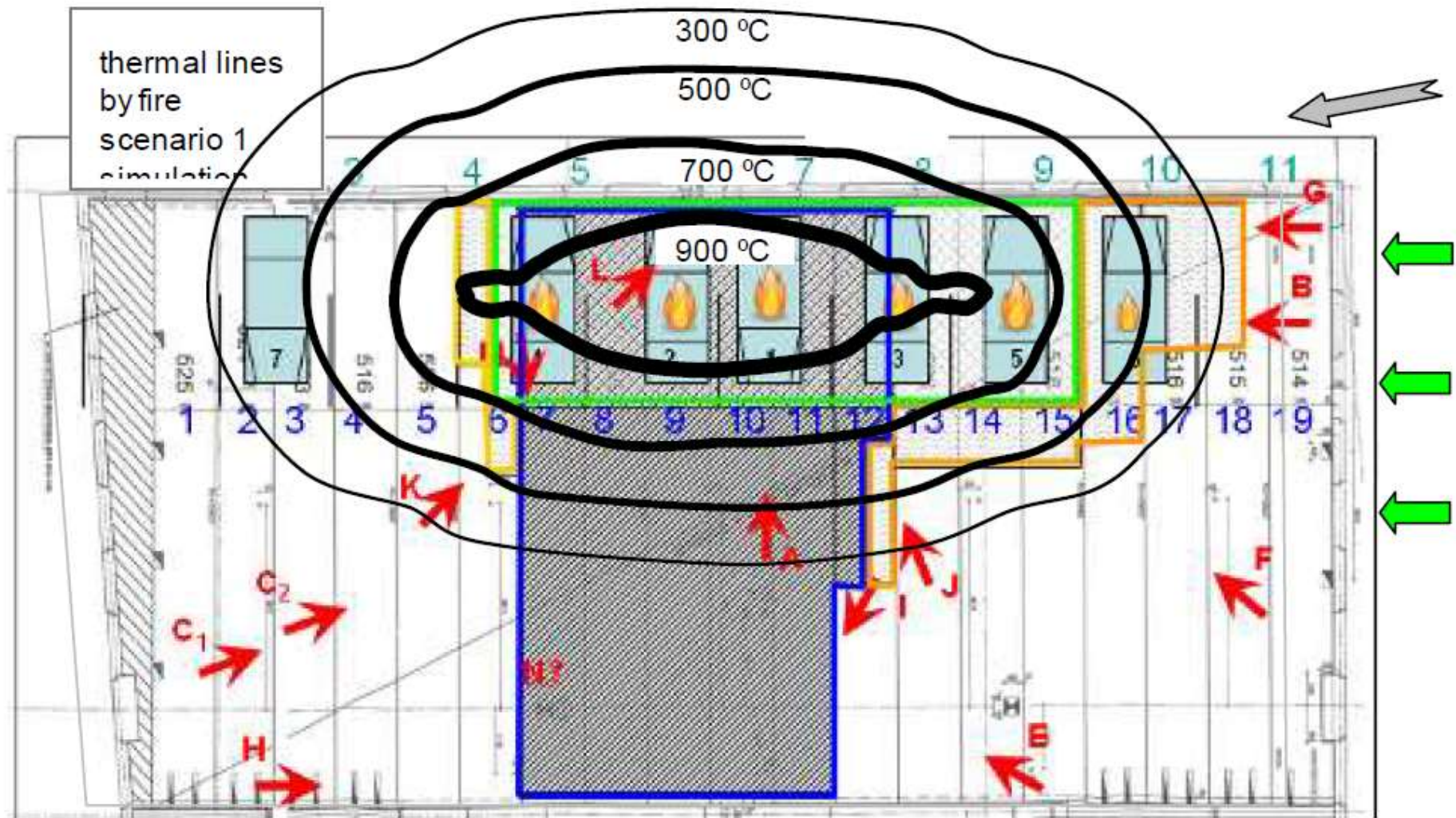


direction of photo sequence of car fire (scenario 1)   
   
 1-7

surface spalling   
 spalling with open cores   
 horizontal cracks in webs



# Heat development (scenario 1)



# Video



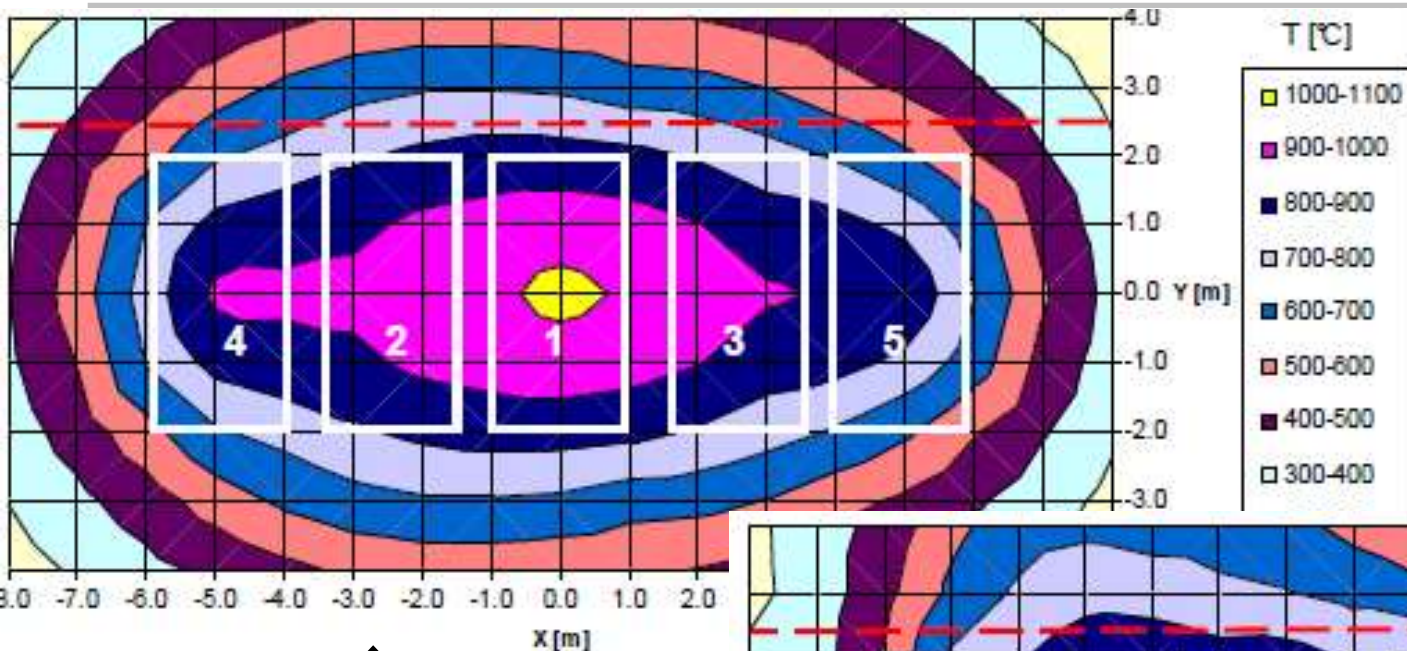
# Background and new approach

- Efectis and TNO
  - research in 2009 and 2011
  - CaPaFi 2.0
- Questions:
  1. Influence of a nearly closed wall on CaPaFi results
  2. Influence of wind and real parking geometry
  3. Influence of exact number of cars involved in the fire

 ***New approach with Fire Dynamics Simulator (FDS5)***

# CaPaFi vs FDS5

*Temperature distribution under the ceiling*

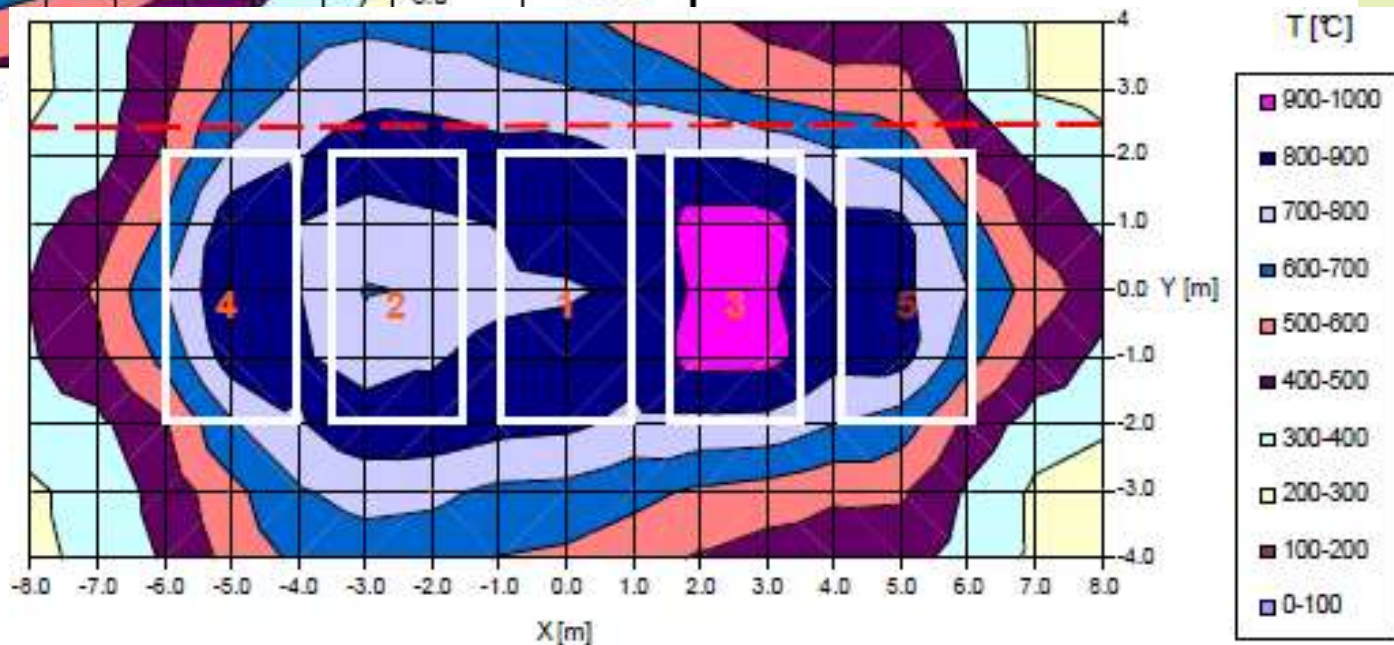


*The same input*

- After 30 minutes

↑  
CaPaFi

FDS5 simulation →

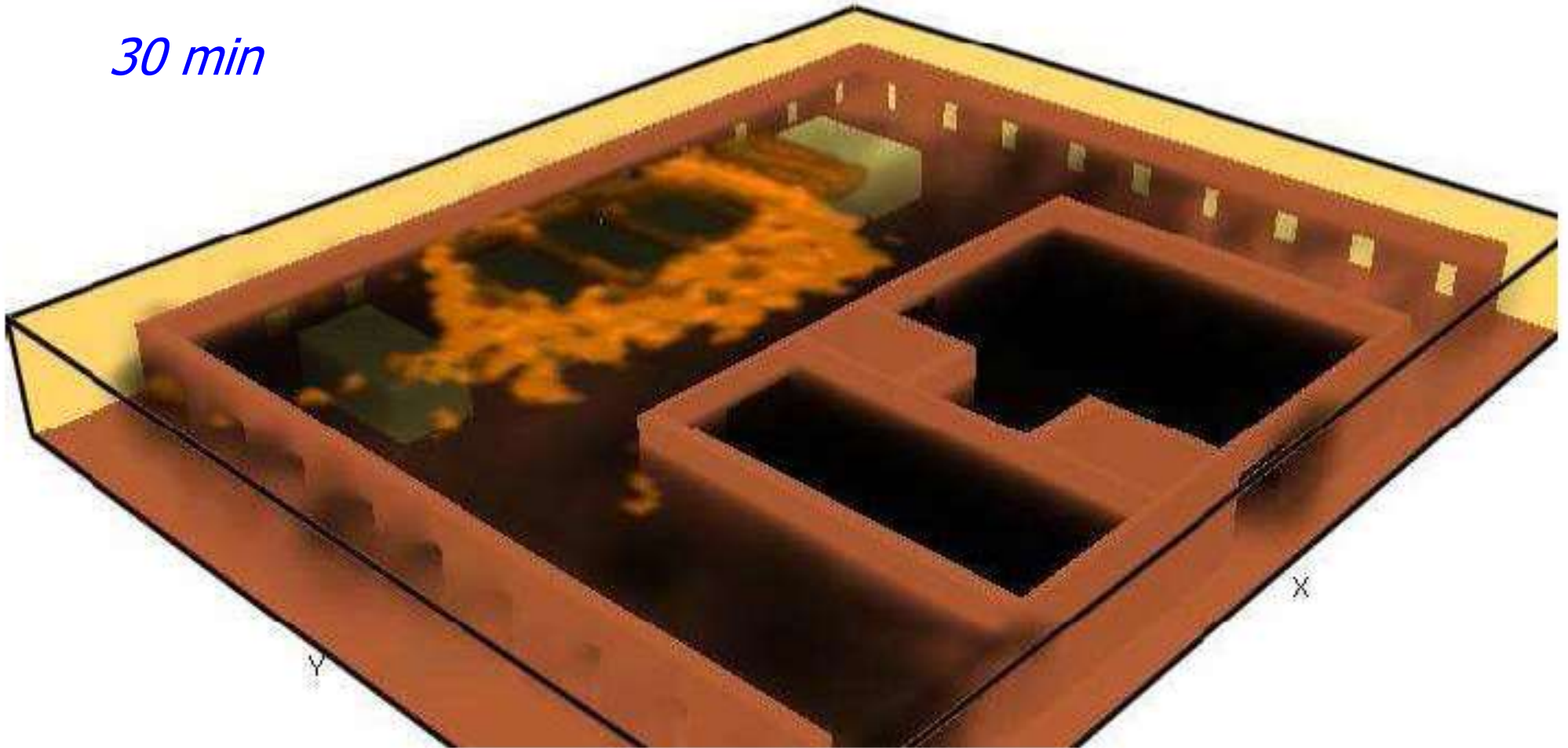


# Fire scenario 1 in Fire Dynamics Simulator (FDS5)

- Smoke development



*30 min*

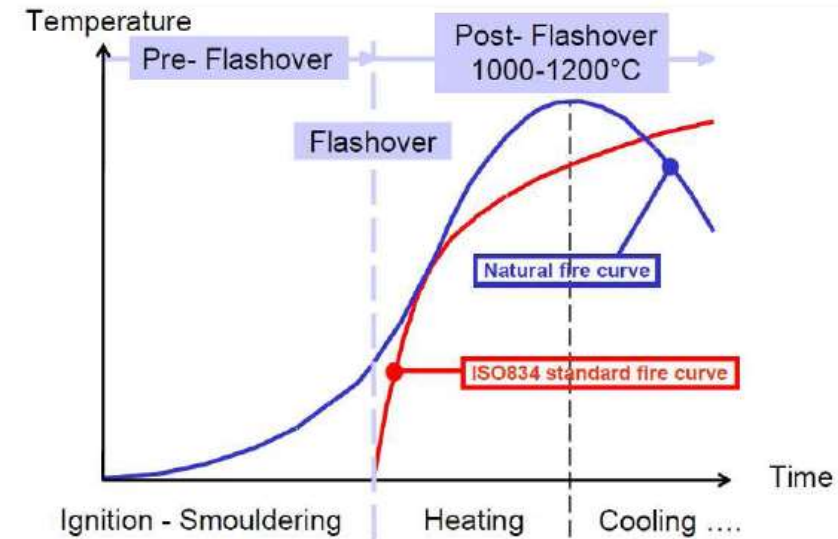
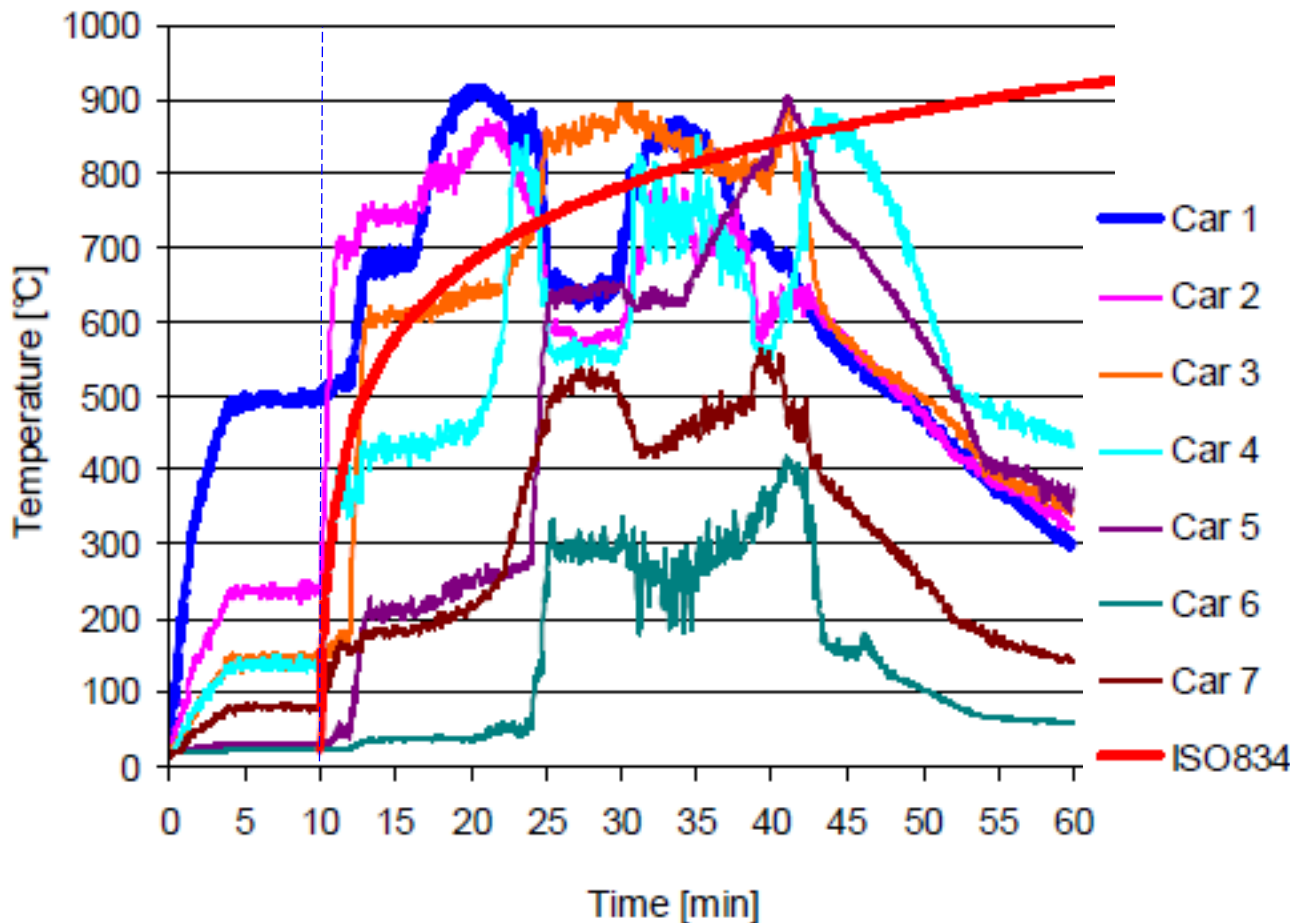




# Fire scenario 1 in Fire Dynamics Simulator (FDS5)

## Gas temperature evolution in time

- Comparison with ISO 834 curve

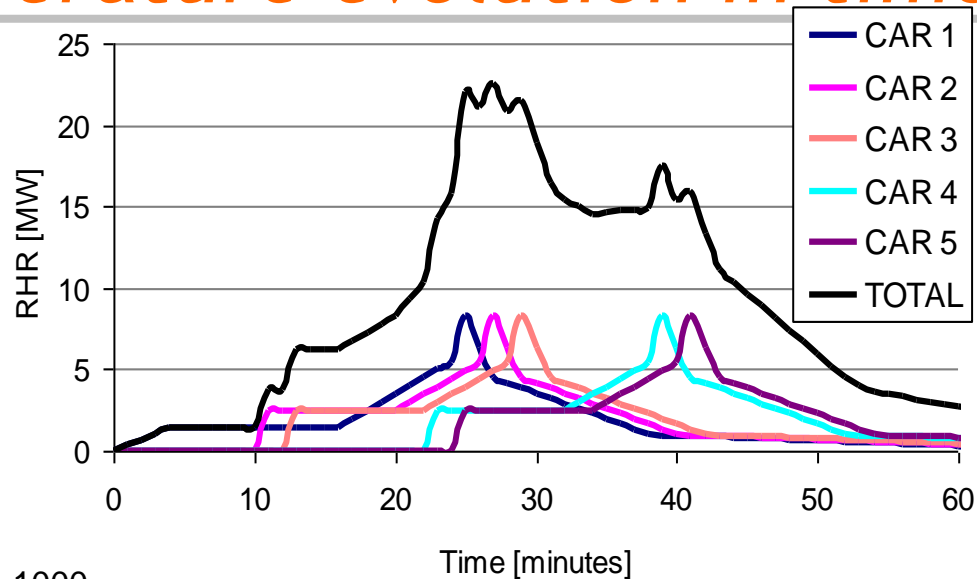
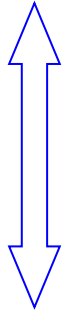


- Natural fire concept

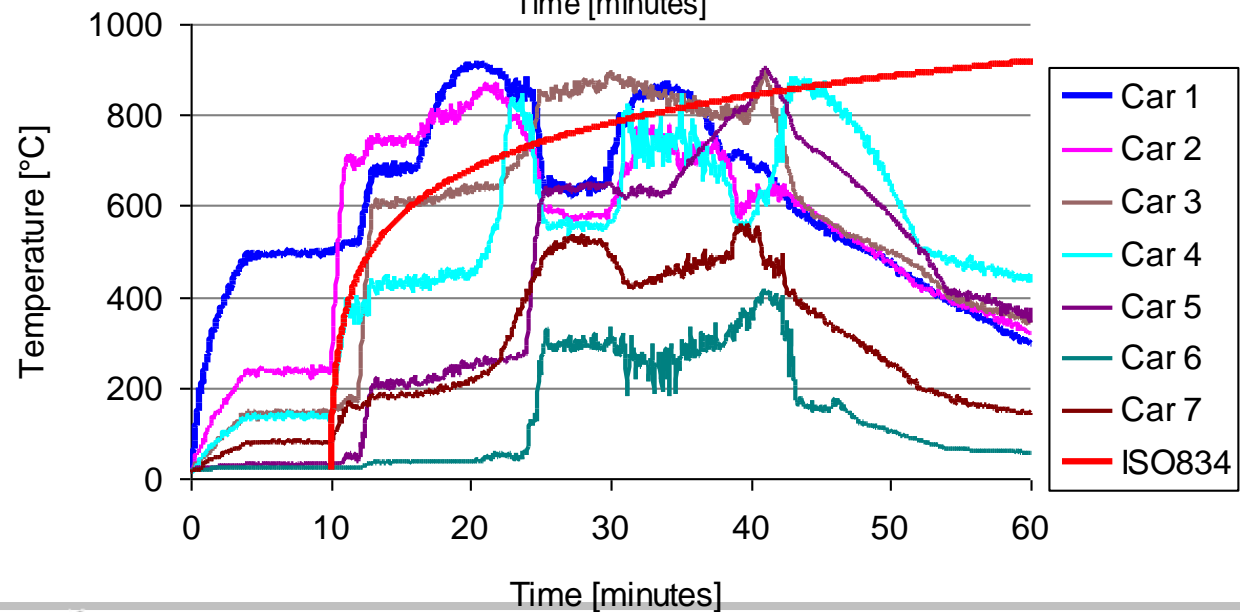
# Fire scenario 1 in Fire Dynamics Simulator

## Gas temperature evolution in time

- Heat release rate



- Gas temperature

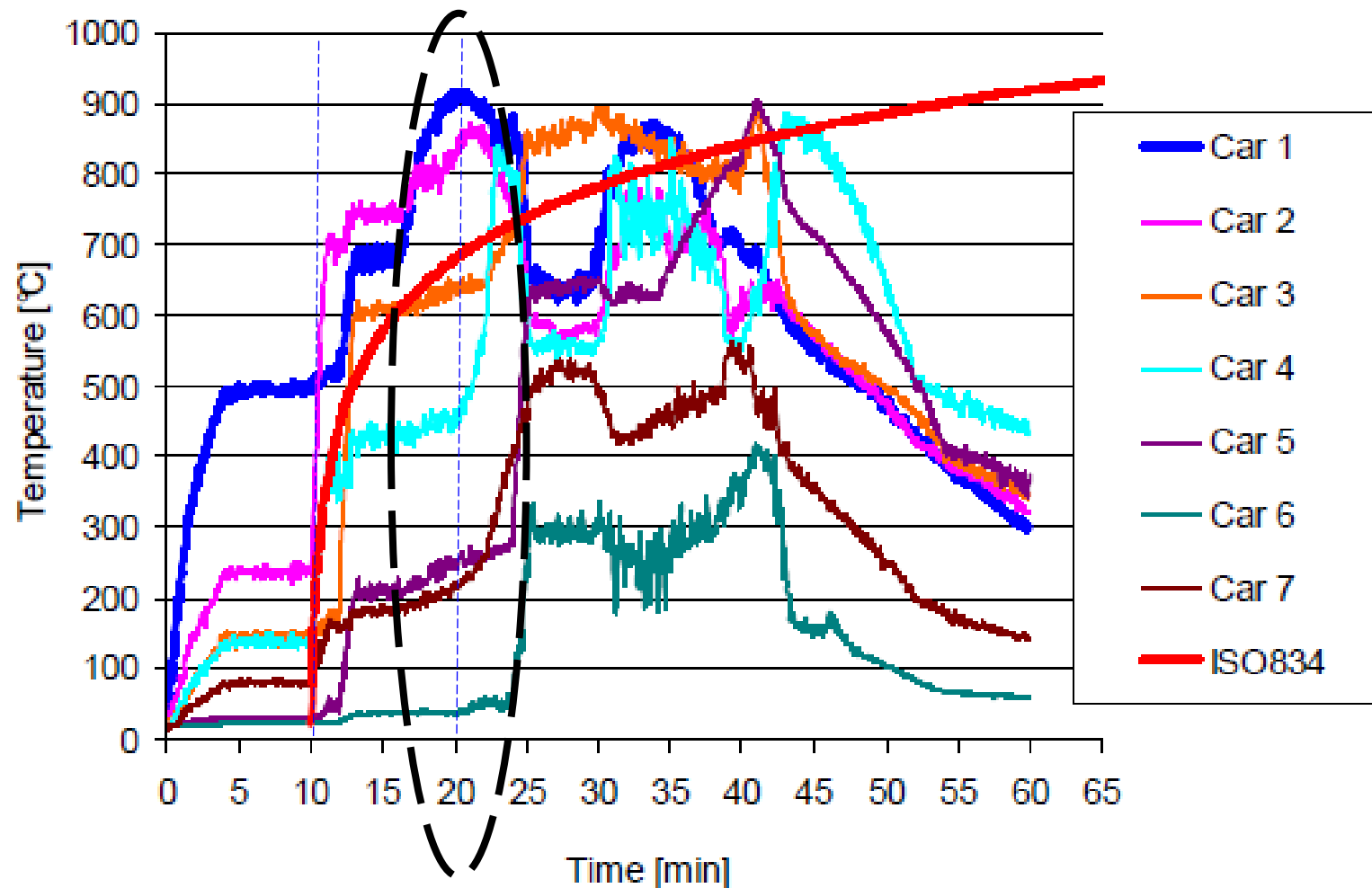




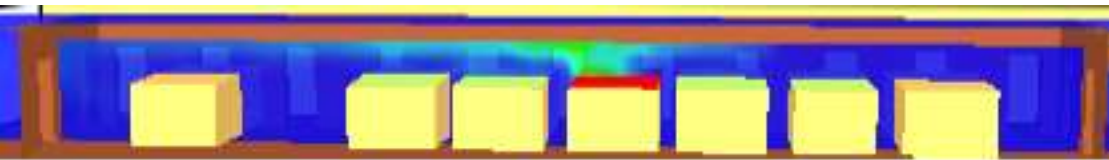
# Fire scenario 1 in Fire Dynamics Simulator

## *Gas temperature evolution in time*

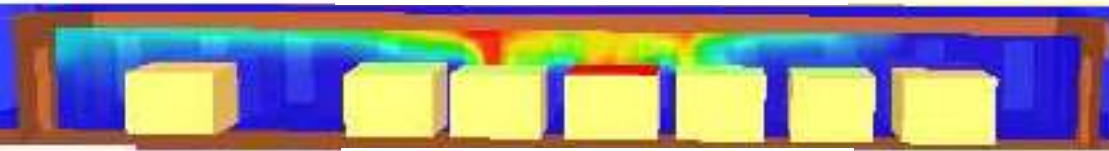
- Comparison with ISO 834 curve



# Fire scenario 1 in Fire Dynamics Simulator



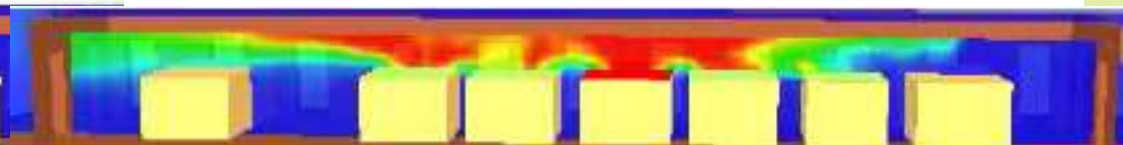
After 10 minutes



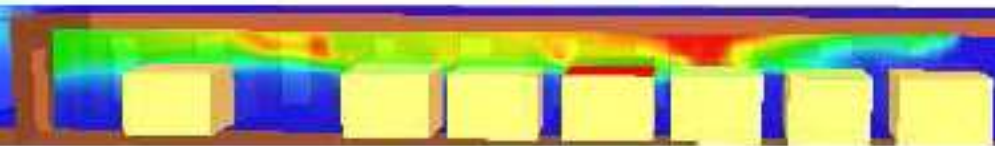
After 15 minutes



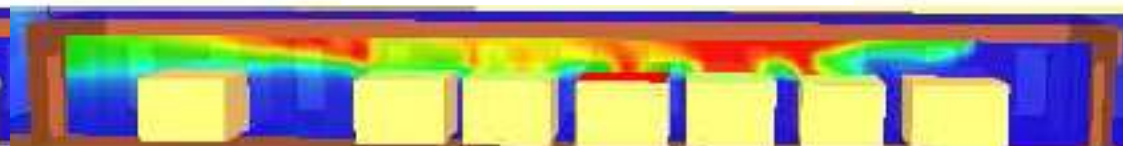
After 20 minutes



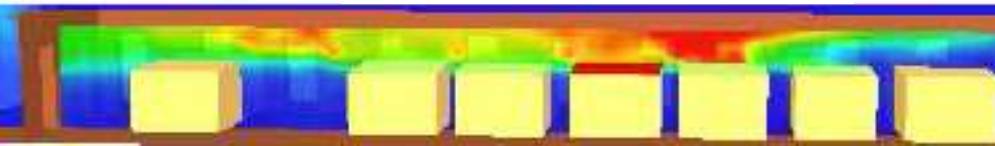
After 35 minutes



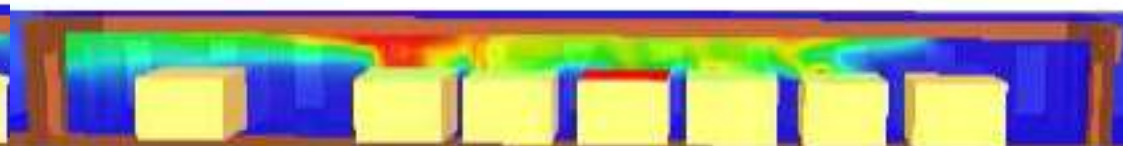
After 25 minutes



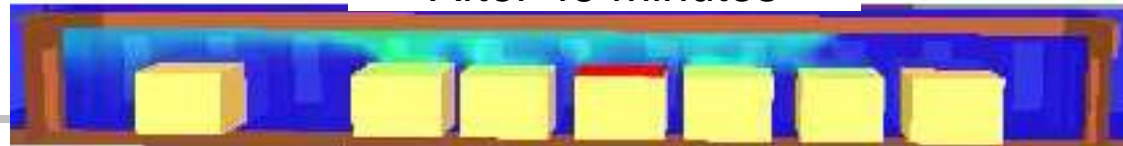
After 40 minutes



After 30 minutes



After 45 minutes



After 60 minutes

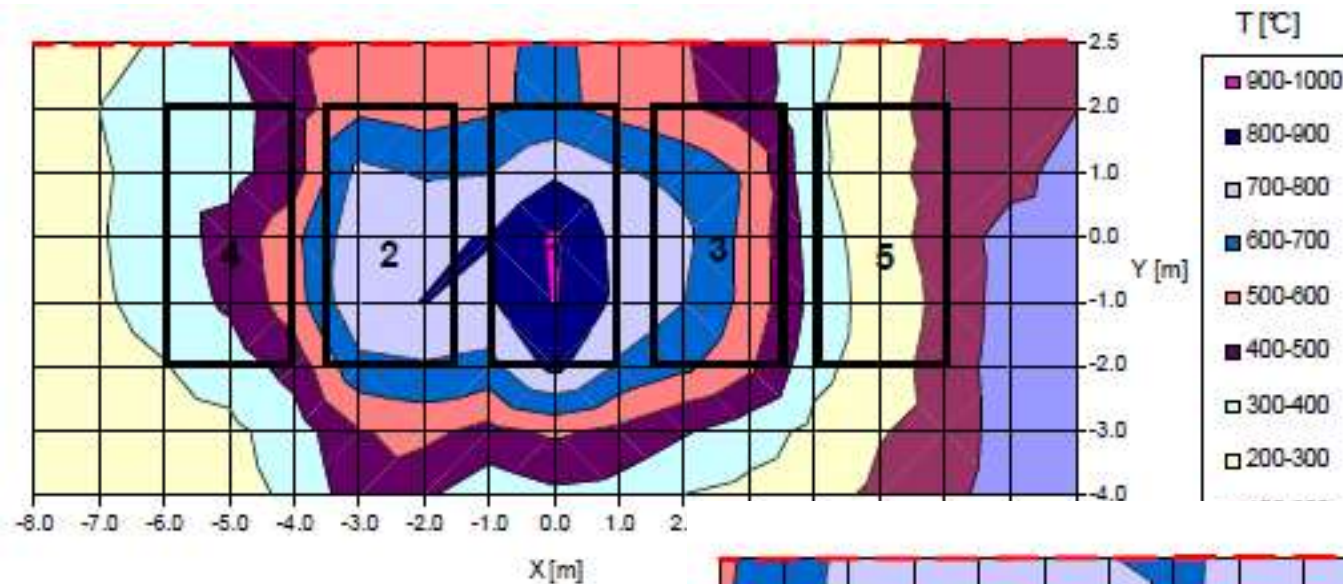
Slide through  
the centre of cars

“Travelling fires”

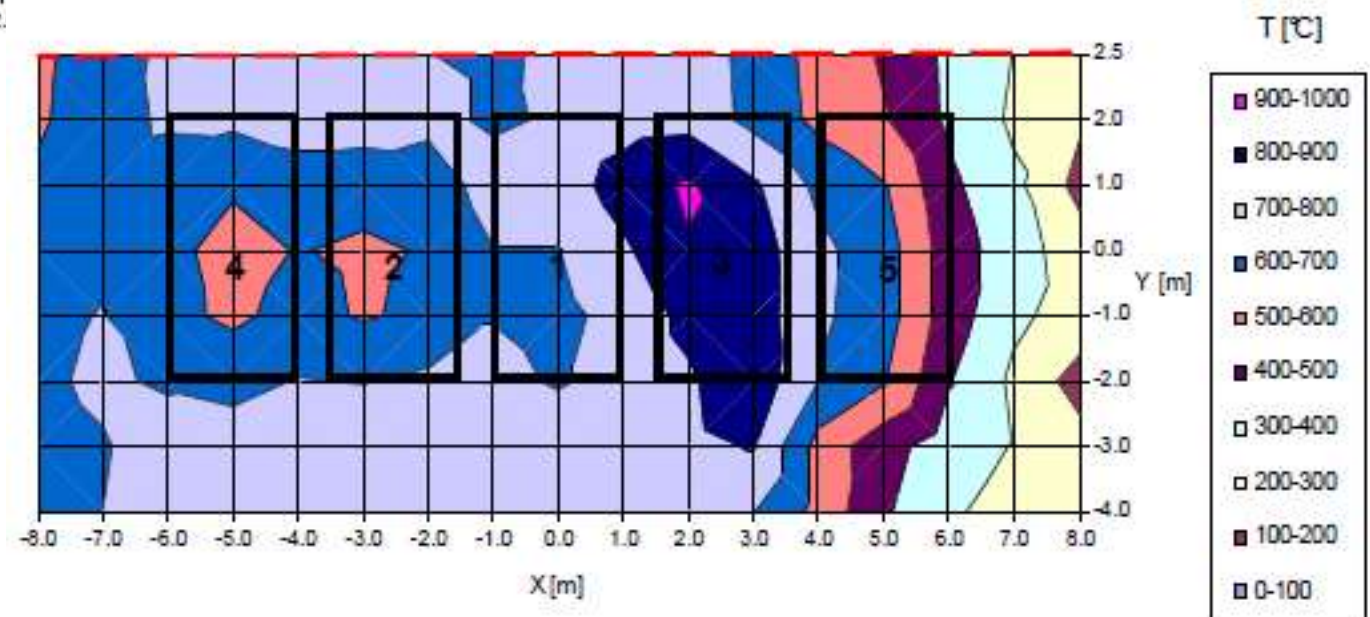
# Fire scenario 1 in Fire Dynamics Simulator

## *Temperature distribution under the ceiling*

- At 20 minutes



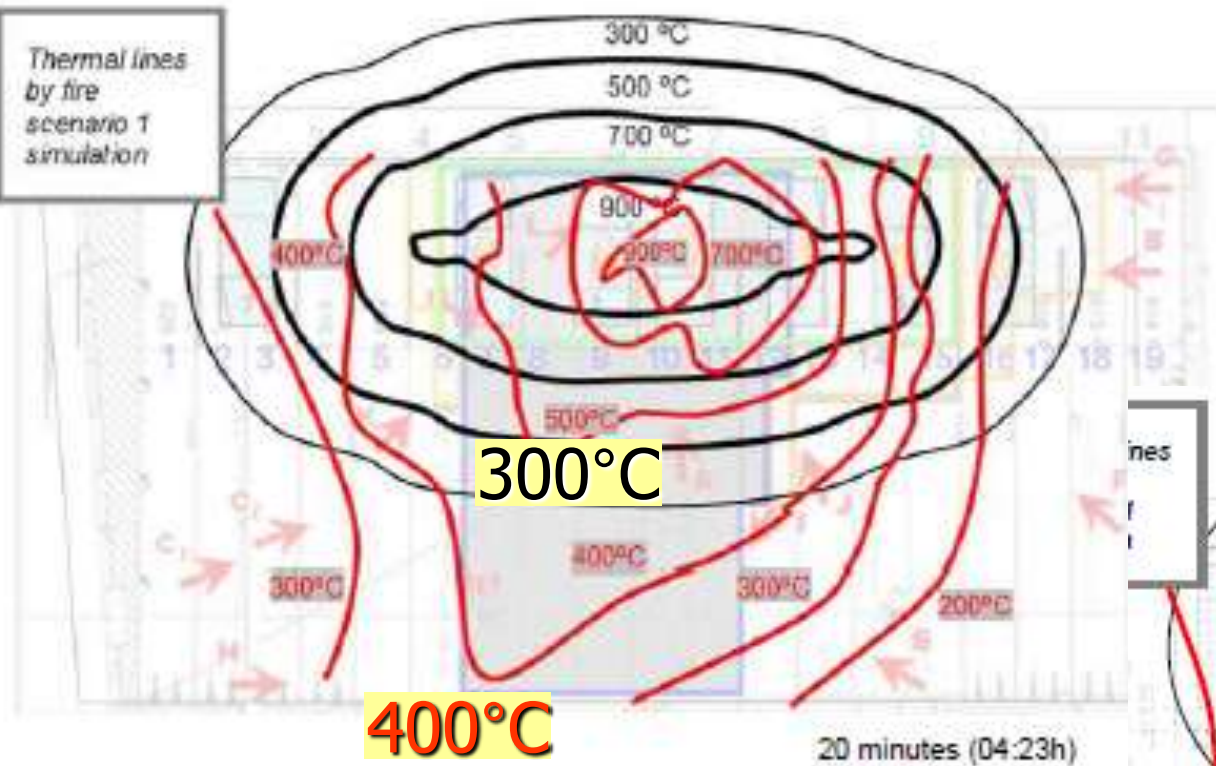
- At 30 minutes





# Temperature isolines with CaPaFi and FDS5

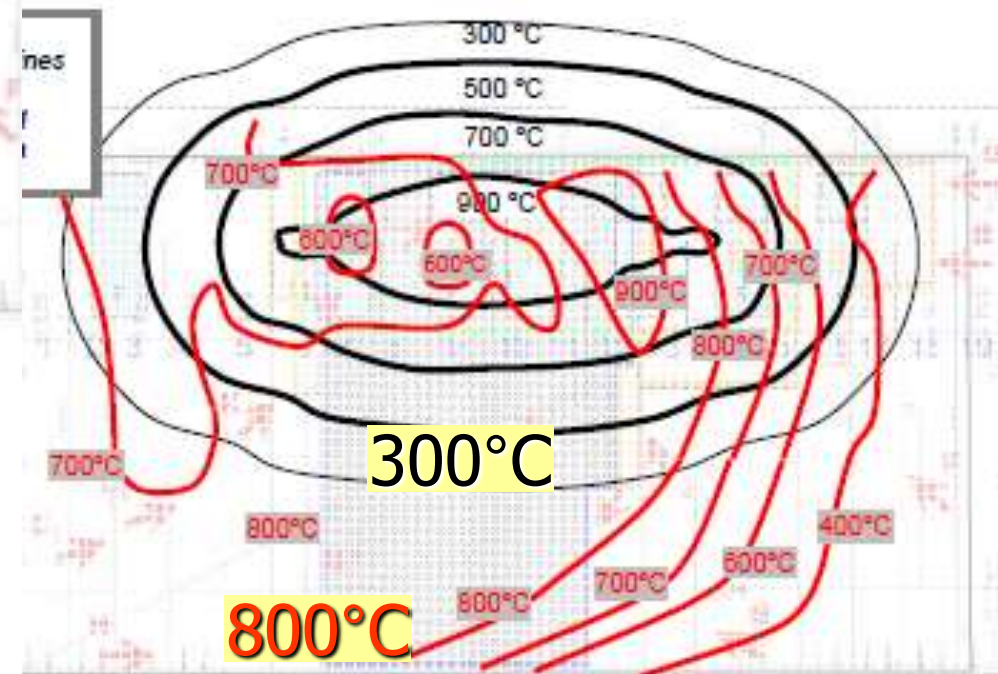
- At 20 minutes



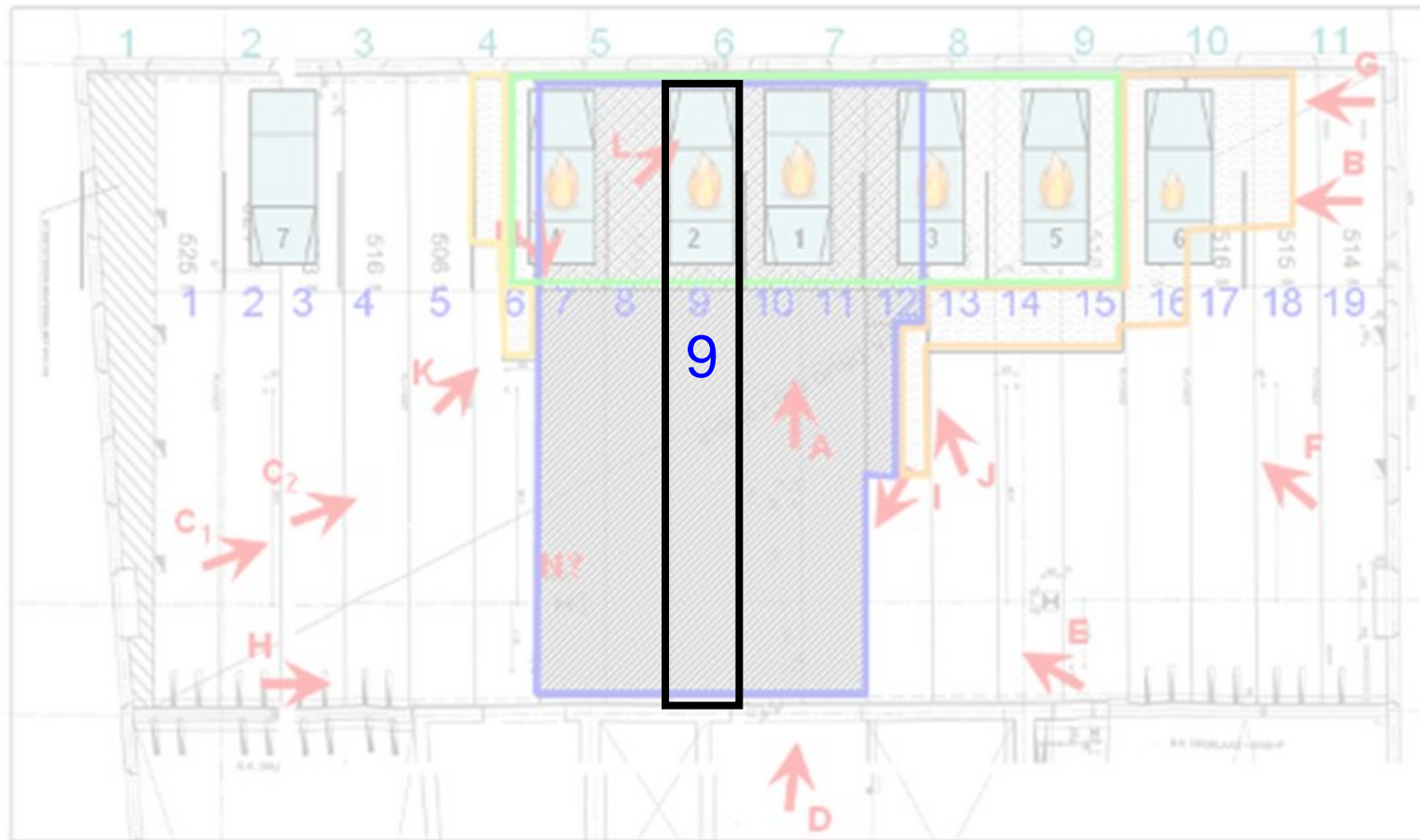
Black isolines - **CaPaFi**

Red isolines - **FDS5**

- At 30 minutes



# Focus on slab #9 above car 2



direction of photo  
sequence of car fire

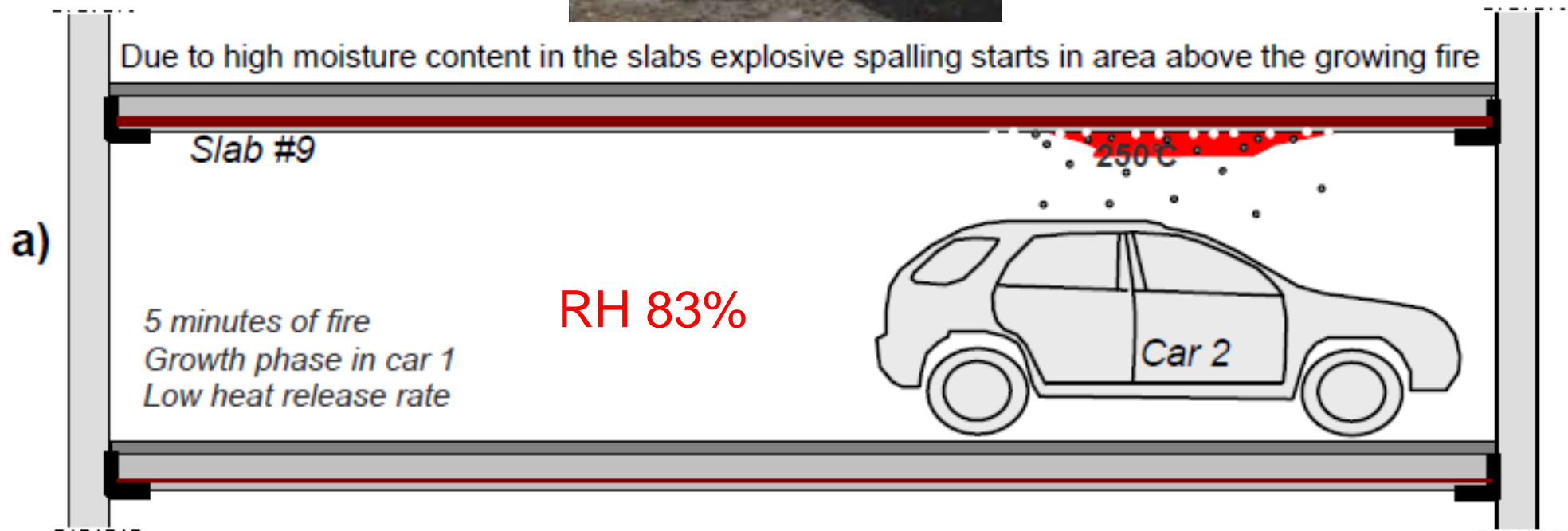


surface spalling  
spalling with open cores  
horizontal cracks in webs





# Phase a) Rotterdam slab #9



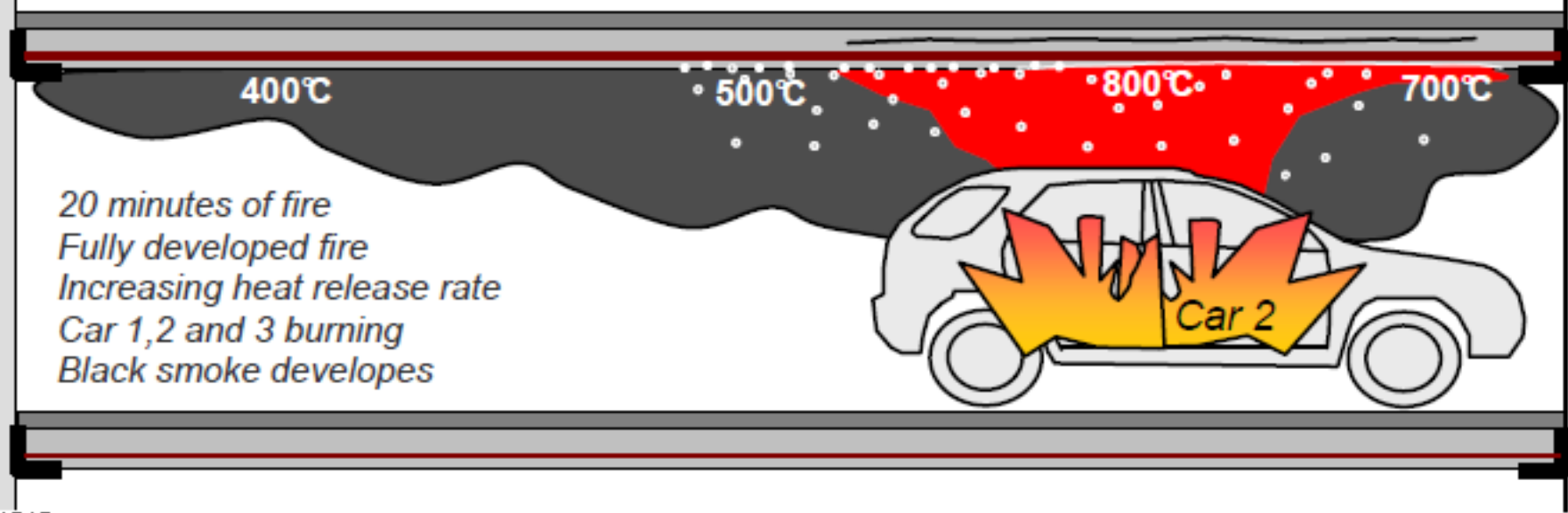
# Phase b) Rotterdam slab #9



Explosive spalling continues over larger slab area and open cores are visible in the slab area above the fire. Horizontal cracks initiate in webs due to intense fire and restraints

b)

20 minutes of fire  
Fully developed fire  
Increasing heat release rate  
Car 1,2 and 3 burning  
Black smoke develops



# Phase c) Rotterdam slab #9



With travelling of fire heat front horizontal cracks in webs initiate away from the fire

c)

27 minutes of fire  
Fully developed fire  
Maximum heat release rate  
Cars 1 to 5 burning, car 2 maximum HRR  
Black smoke fills compartment



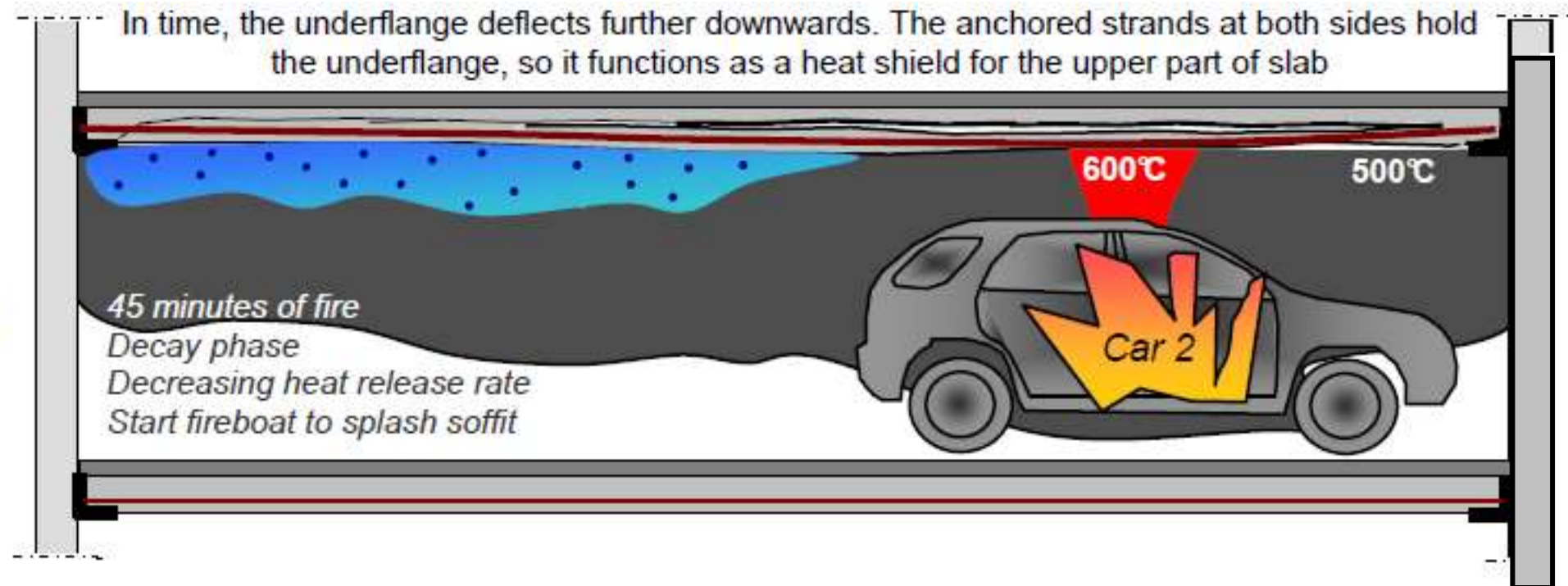
# Phase d) Rotterdam slab #9



In time, the underflange deflects further downwards. The anchored strands at both sides hold the underflange, so it functions as a heat shield for the upper part of slab

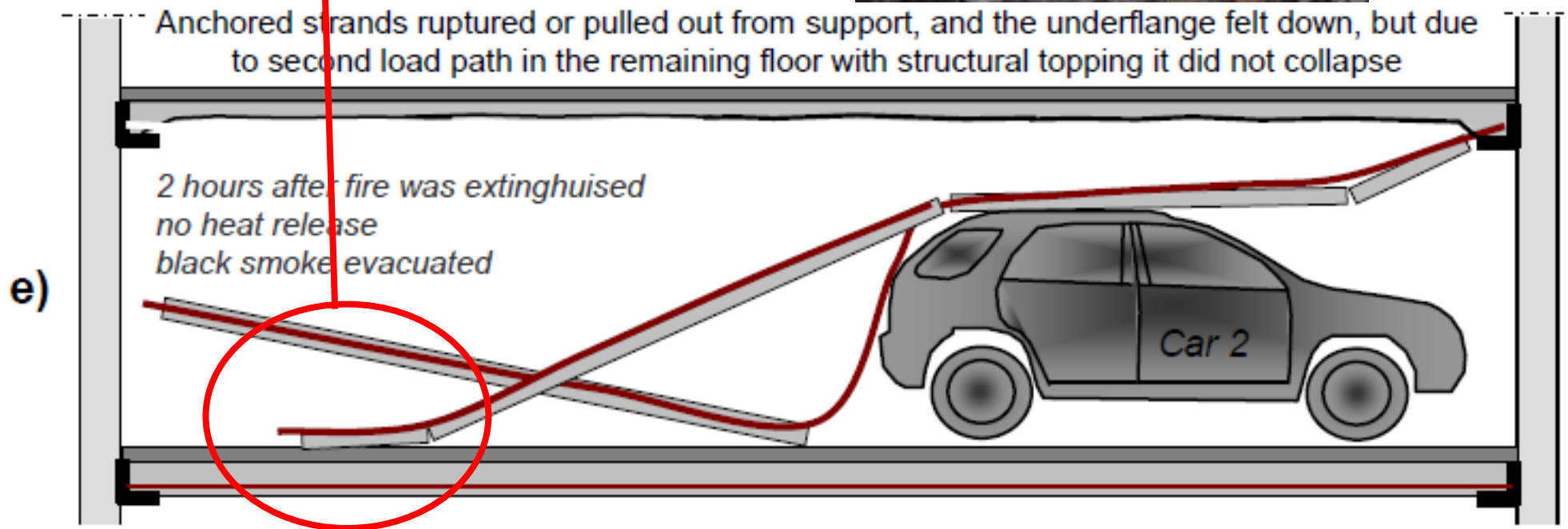
d)

45 minutes of fire  
Decay phase  
Decreasing heat release rate  
Start fireboat to splash soffit





# Phase e) Rotterdam slab #9



# Falling down of underflanges

- Soffits of slabs #9, #10, #11, and part #12 felt down during or just after the fire (first photos are taken at 06.46 h)
- But ....
- Soffits of slabs #7 and #8 felt down several hours later

# Slab #7



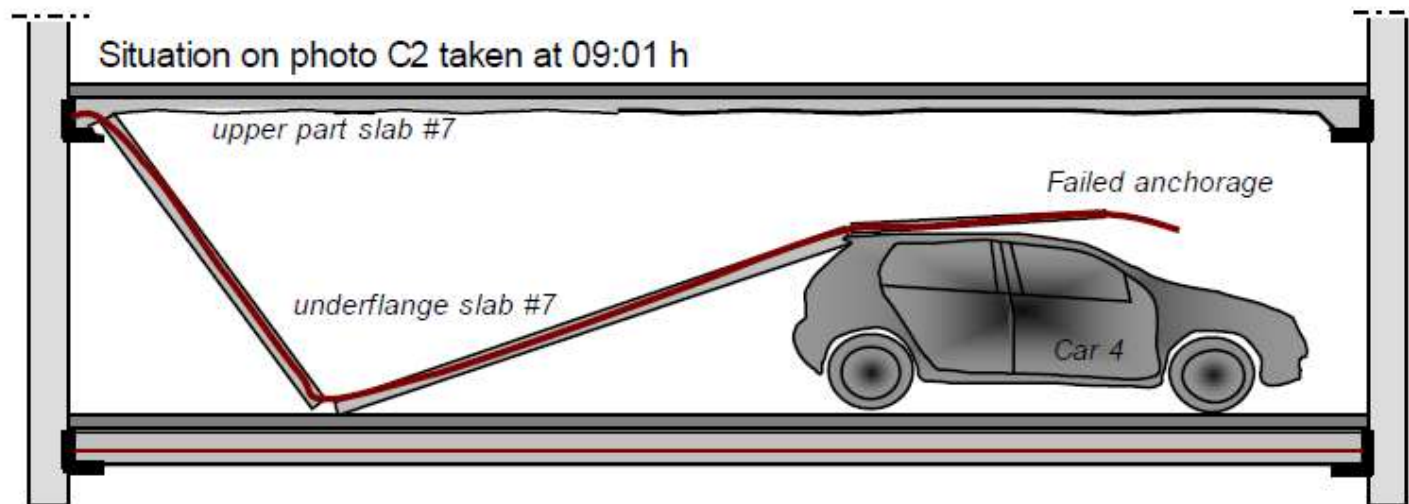
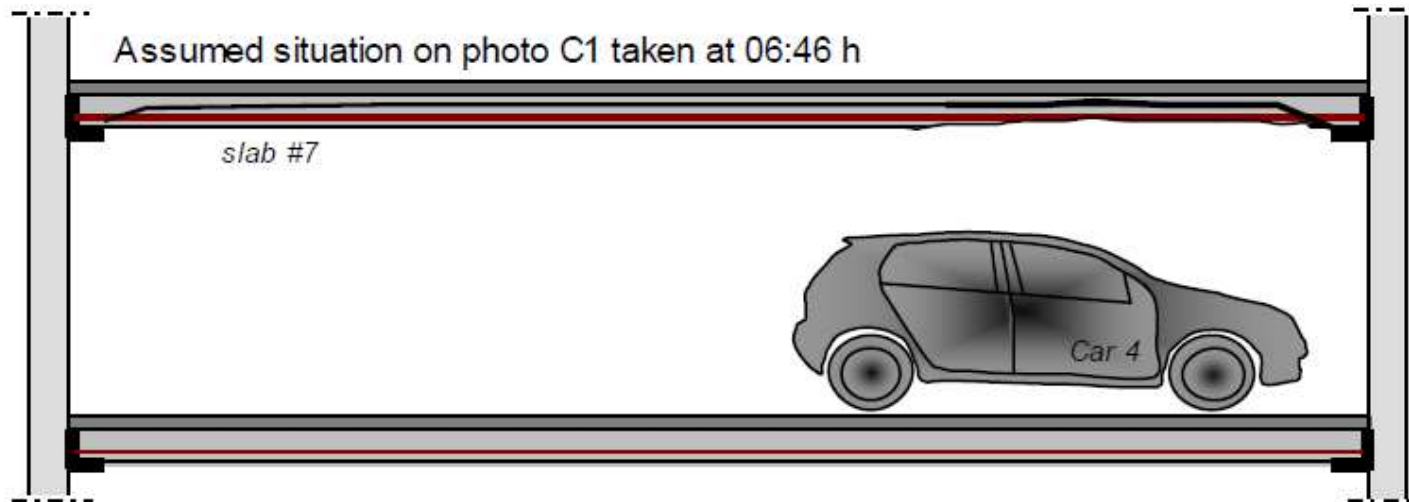
06:46 h

and 09:01 h





# Slab #7





# Falling down of underflanges

- Failure of anchorage led to falling down of underflanges
- although the horizontal cracks are there ..
- as long as the strands are well anchored into the support ....
- the underflanges will not fall down ...
- And the slabs will keep their load bearing function

# Falling down of underflanges

- Influence of impulse load from fire boat ?
- In action at 04:48
  - Spouted through the building  $\rightarrow v = 19 \text{ m/s}$
  - 3 guns together
    - 35 000 litre/minute
    - spraying on the same position
    - Res. force 11 kN



# The “Rotterdam” phenomena are also seen in other structures, i.e. cast-in situ floors



# Or filligran floors .....





# Or even in tunneling



· *Two examples of fire spalling of concrete: (left) the Mont Blanc tunnel and (right) the Channel Tunnel after the fire. The damage to the concrete is clearly visible.*

# Conclusion Rotterdam fire

- **Scale of the real fire**
  - More than 30% higher maximum temperatures at 20 minutes
  - 4 times higher temperature increase rate before 20 minutes
  - Travelling fire concept: temperature peaks vary in time and position
- **Product fulfilled the regulation**
  - REI were met after the fire
  - But safety for fire fighters was the main issue
- **Strong influences on slabs from**
  - Explosive spalling (moisture level  $\gg 3\%$ )
  - Restraints (to be addressed in next presentation)