## Critical issues in design of connections

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### fib – Guide to good practice Precast hollow core floors

- Connections at supports
  - Support
  - Restraint at supports
  - Longitudinal tie bars
  - Tie arrangements at supports tie beams
  - Strengthening of hollow core units near supports
  - Cantilevering floors
- Connections at longitudinal joints
  - Longitudinal intermediate joints
  - Connections at side joints
  - Grouting of longitudinal joints

## Simplified design procedure

- Capacity of single elements
- Design for one sectional force at the time no interaction
- Complex interaction between various phenomena
- Interaction between elements within the floor and within connections

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### Wall/HC floor connection



- The wall load will probably also go through the HC unit and its core filling also in case of soft bearings
- Part of the wall load will spread transversally into the HC unit (compatibility) – splitting effects
- Combined effect of wall load and restraint moment
- Important to avoid cracks in unfavourable locations

### Unintended restraint – HC-floor



- Clamping
- Friction
- Bond to joint (before cracking of joint face)
- Tie bar (after cracking of joint face)

#### Bond strength $\approx$ tensile strength

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### Need for movements?



Shortening Positive rotation Negative rotation

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### Unfavourable crack position



#### Low shear capacity No support for dowel action

### Preferred crack location



Support for dowel action in both directions

Reduced shear capacity of cracked section

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### Prevent/reduce restraint moment

FIP Recommendations 1988:

- avoid crack inducements in critical zone, core filling
- vertical load distribution between floor elements
- limit the restraint, see Figs.
- when needed strengthen the floor by tie bars
- proper anchorage of tie bars



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### Idea of notched ends



Weak section - avoid cracks in unfavourable positions In practice the crack will not be that perfect Crack propagates inside the support, which is good

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## Strengthening of HC-floor



Tie bars in cores or grouted joints, full anchorage in critical zone Limit the tie force, keep any cracks together

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### Neoprene bearing



- Transverse tension provokes cracks along strands and anchorage failure
- The tie beam along the element end and concrete fill in the cores are important to prevent those cracks

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## Diaphragm action of HC floor





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### **Different support conditions**



The beam analogy is not fully applicable

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### Load transferred the shortest way



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# In HC floors transverse steel is placed in transverse joint only



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Suspension is needed along the edges

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# Strut and tie models





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### Strut and tie models



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# Distributed shear transfer by friction



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### Shear transfer by friction



It is not the steel detail that is loaded in shear, but the steel detail make friction possible

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### **Design for shear friction**



### Influence of joint roughness



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### Self-generated friction



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### External bars – small steel stress



When the maximum crack opening  $w_{max}$  is reached, the steel has not yet started to yield

$$\sigma_s < f_{yd}$$

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## Influence of bond and anchorage



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### Influence of bond and anchorage



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### Pull-out resistance



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### Conclusion

- Aim at distributed shear transfer by friction
- Detail the connection such that the transverse steel is forced to yield for a small shear slip along the joint



### **Design for robustness**



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## What is meant by ductility?

Ductility = the ability of a structural member, a structural connection or a structural material to undergo large plastic deformations without significant loss of force capacity

Load



Don't mix up deformation capacity and ductility. Ductility refers to the shape of the loaddisplacement diagram, not the absolute value of deformation

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Displacement





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## Analysis of various damages and possible alternative force paths





New local equilibrium of a cantilever system with large displacements. Spread of collapse is prevented.

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### Alternative ways to bridge the local damage



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### Dynamic problem – no equilibrium in the start



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If the loss of potential energy can be absorbed as strain energy, static equilibrium can be achieved (deflected state)

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# Ductile tie connections are favourable



Displacement

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### Strain energy at failure



Displacement

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## Strain energy at the same displacement



Displacement

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### Strain energy at failure



Displacement

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# Yield penetration favourable with regard to ductility



### Different types of tie bars



yielding of steel and yield penetration

Ductility depends on plastic anchor slip

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### Balanced design for ductility



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### Anchorage for ductility



Avoid anchorage failures



Provide anchorage for rupture of the steel

### Anchorage in grouted joints



Bar in correct position Full anchorage in the joint (anchorage length, fully encased) Transverse reinforcement

Execution Workmanship

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# Connection for industrialised construction?



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## The connection zone – discontinuity region



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# Analysis of the complex connection zone



Transfer of prestressing Need for movement Restraint at the support Anchorage of strands Vertical load in wall connections Anchorage of tie bars Shear and torsion Flexible support

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